

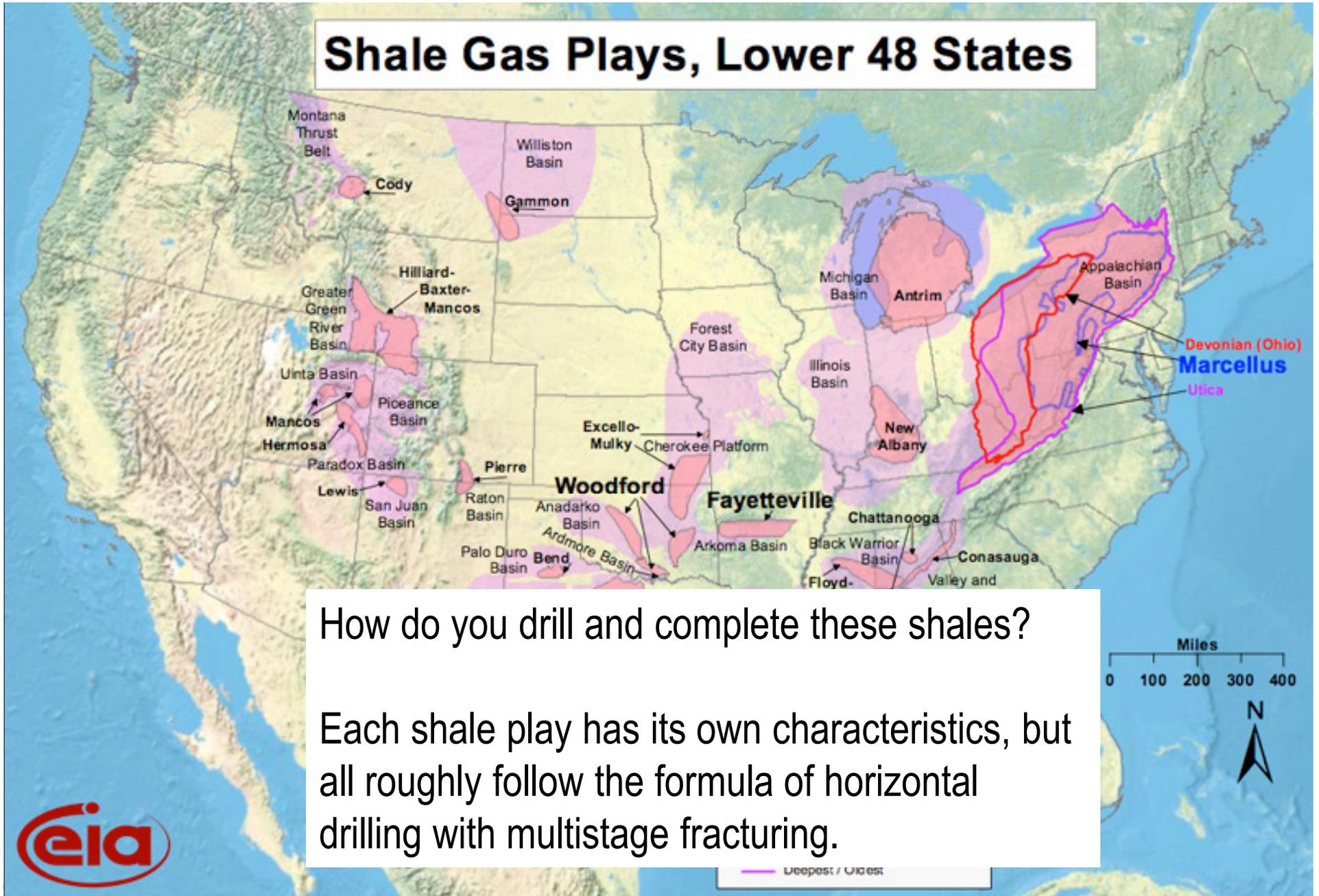
# Best Practices in Hydraulic Fracturing

Dr. Will Fleckenstein, PE  
BP Adjunct Professor  
Colorado School of Mines

December 6, 2011



# Shale Gas Plays, Lower 48 States

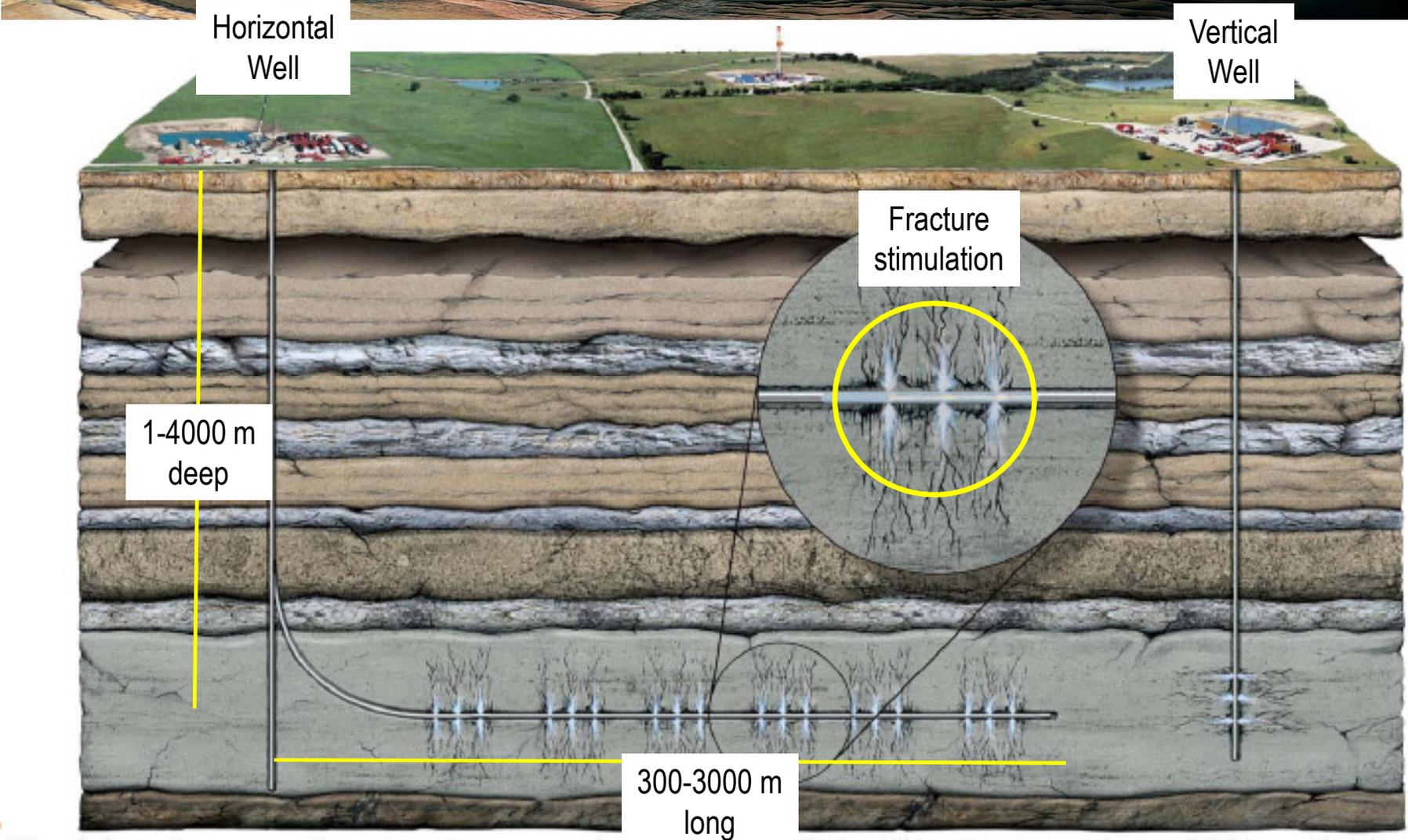


How do you drill and complete these shales?

Each shale play has its own characteristics, but all roughly follow the formula of horizontal drilling with multistage fracturing.



# Stimulating a Horizontal Shale Well



# 3 Key Elements of Horizontal Fracturing

1. Water fracs
2. Microseismic Mapping
3. Mechanical Isolation

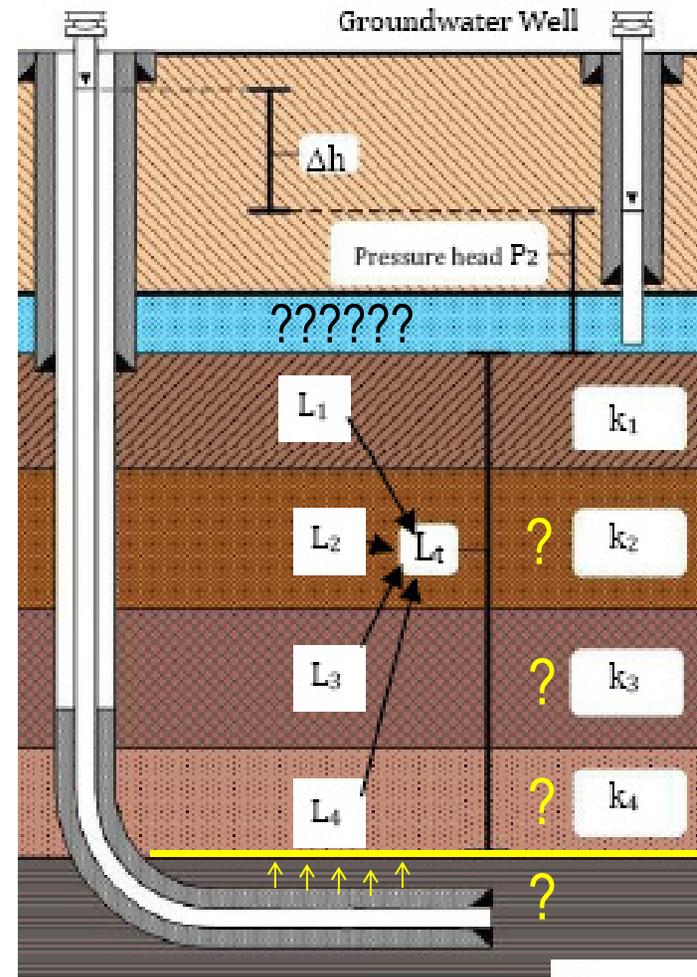


# Fracturing animation



# What Should be Done Prior to Horizontal Drilling?

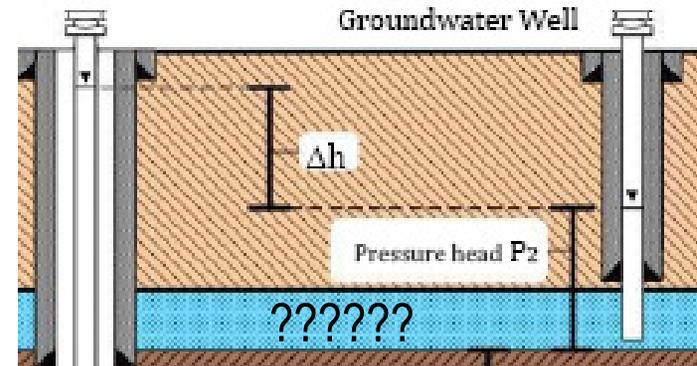
1. Establish a baseline of potential contaminants in aquifers
  - Natural gas
  - Natural dissolved solids
  - Identification of pre-existing pollution
2. Identify barriers to hydraulic frac growth in the reservoir
3. Construct a reservoir model, including mechanical properties of rocks, identification of natural fractures, amount and type of hydrocarbons
4. Water sources and disposal
5. Logistics



# Colorado Required Initial Baseline Testing

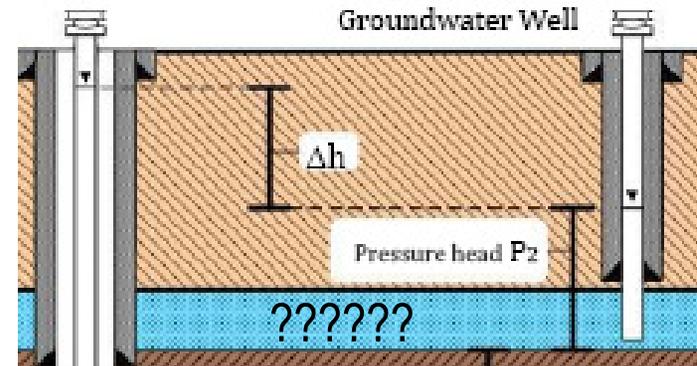
(4) Water well sampling. The Director shall require **initial baseline testing** prior to the first interior infill well or boundary well (“proposed GWA infill well”) drilled within a governmental section. The following shall be used as guidance for the Director in establishing initial baseline testing:

A. Within the governmental quarter section of the proposed GWA infill well, **the closest water well** (“water quality testing well”) completed in the Laramie/Fox Hills Aquifer shall be sampled.



# Colorado Required Initial Baseline Testing

- E. Initial baseline testing shall include laboratory analysis of all **major cations and anions**, **total dissolved solids**, **iron and manganese**, **nutrients (nitrates, nitrites, selenium)**, **dissolved methane**, pH, and specific conductance.
- F. If **free gas** or a **methane concentration level greater than 2 mg/l** is detected in a water quality testing well, compositional analysis shall be performed to determine gas type (**thermogenic**, **biogenic** or an intermediate mix of both). If the testing results reveal biogenic gas, no further isotopic testing shall be required. If the testing results reveal thermogenic gas, carbon isotopic analyses of methane carbon shall be done



# Colorado Required Initial Baseline Testing

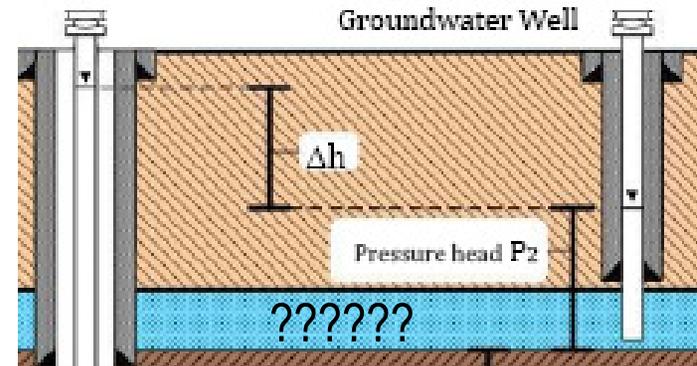
**Thermogenic gas** is formed at deeper depths by:

- (1) thermal cracking of sedimentary organic matter into hydrocarbon liquids and gas and
- (2) thermal cracking of oil at high temperatures into gas

thermogenic gas can be dry, or can contain significant concentrations of "wet gas" components (ethane, propane, butanes) and condensate ( $C_{5+}$  hydrocarbons)

**Biogenic gas** is formed at shallow depths and low temperatures by anaerobic bacterial decomposition of sedimentary organic matter.

Biogenic gas is very dry (i.e., it consists almost entirely of methane).





# Fracturing Fluids

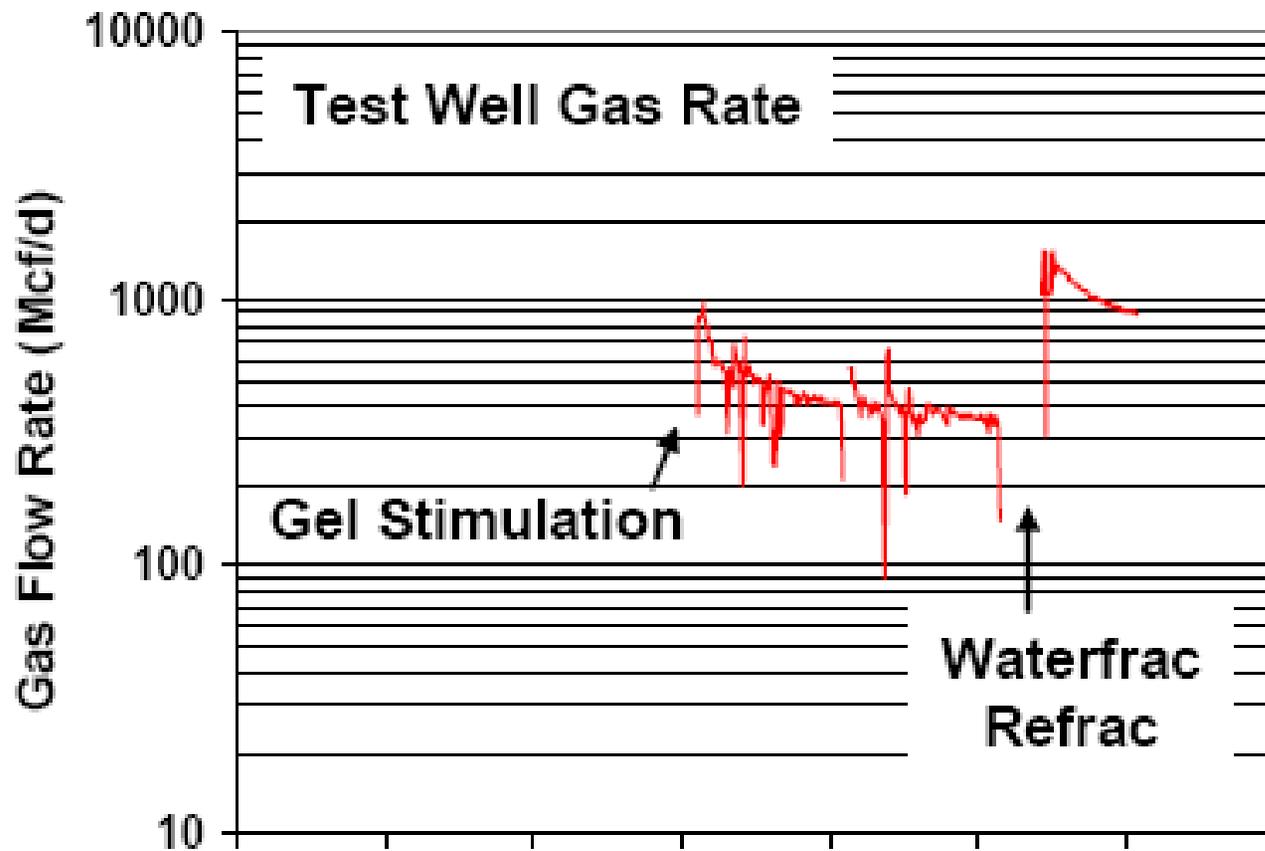


# Waterfracs

- Slickwater (water with friction reducer)
- Low sand concentrations
- 1- 5 million gallons per frac
- Low fluid loss



# Why Waterfrac? And look at the Refrac!!!

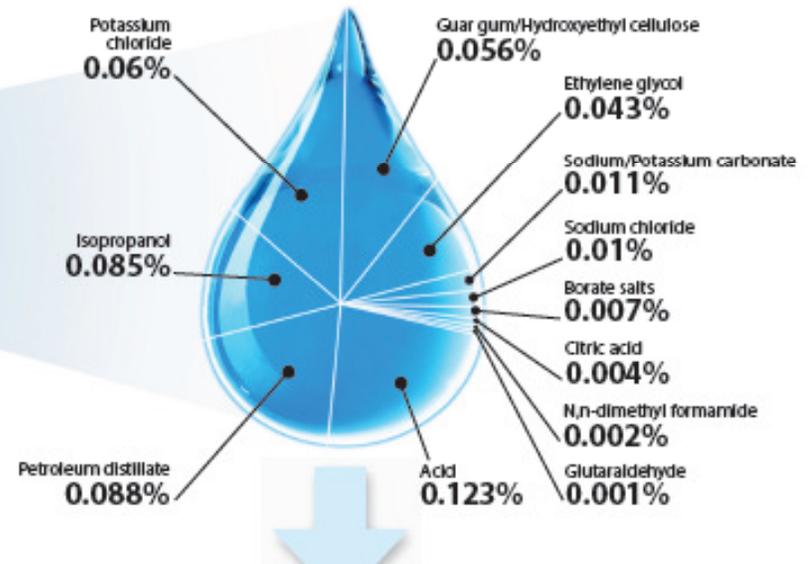


SPE 95568 (Devon)

# Water Frac Fluids

## A FLUID SITUATION: TYPICAL SOLUTION\* USED IN HYDRAULIC FRACTURING

**0.49%**  
**ADDITIVES\***



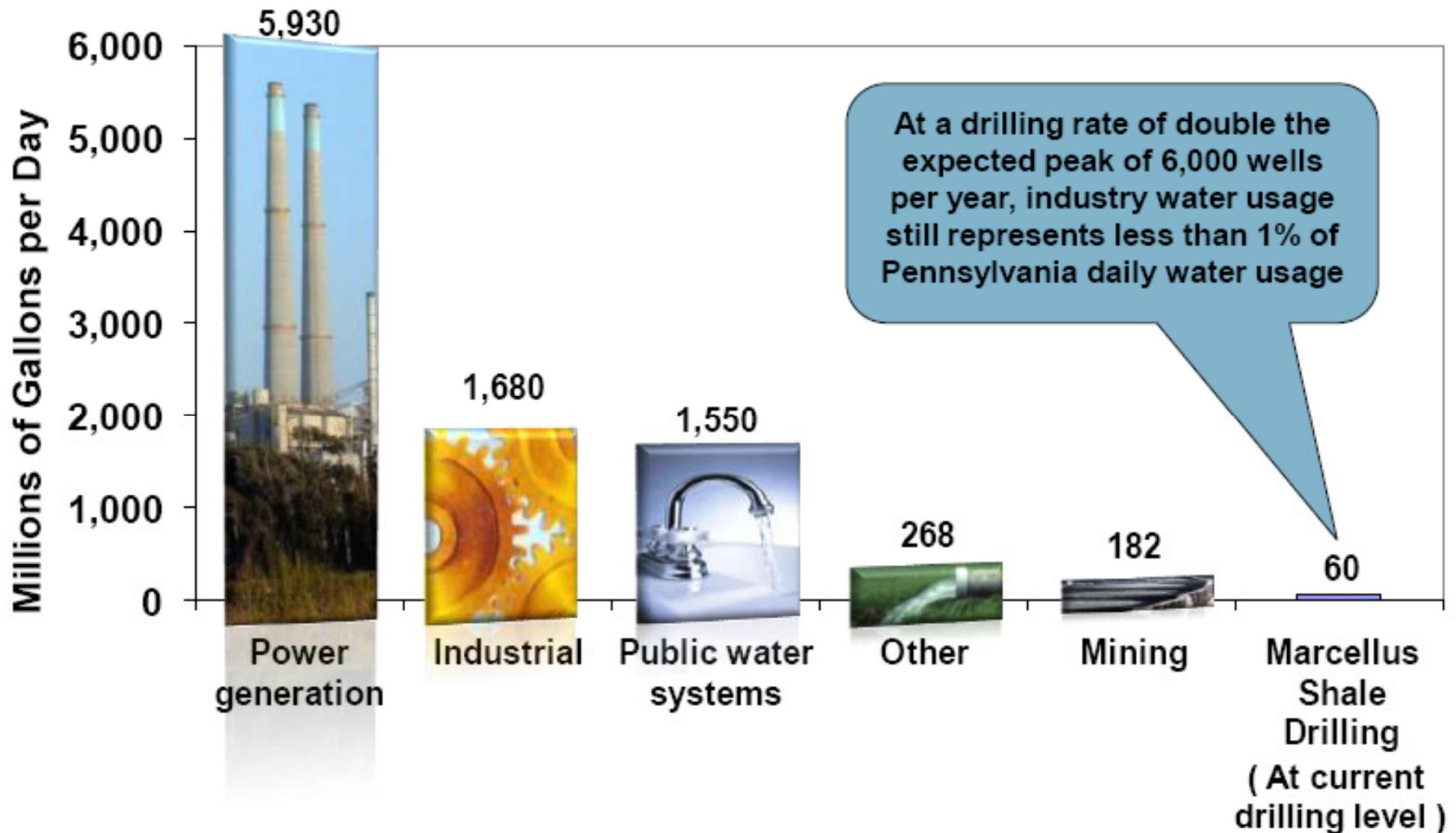
# Water Frac Fluid Additives

Additives are driven to being “green”

The less impact on the environment, the less public resistance to “fracking”.

Compound*	Purpose	Common application
Acids	Helps dissolve minerals and initiate fissure in rock (pre-fracture)	Swimming pool cleaner
Glutaraldehyde	Eliminates bacteria in the water	Disinfectant; Sterilizer for medical and dental equipment
Sodium Chloride	Allows a delayed break down of the gel polymer chains	Table Salt
N, n-Dimethyl formamide	Prevents the corrosion of the pipe	Used in pharmaceuticals, acrylic fibers and plastics
Borate salts	Maintains fluid viscosity as temperature increases	Used in laundry detergents, hand soaps and cosmetics
Polyacrylamide	Minimizes friction between fluid and pipe	Water treatment, soil conditioner
Petroleum distillates	“Slicks” the water to minimize friction	Make-up remover, laxatives, and candy
Guar gum	Thickens the water to suspend the sand	Thickener used in cosmetics, baked goods, ice cream, tooth-paste, sauces, and salad dressing
Citric Acid	Prevents precipitation of metal oxides	Food additive; food and beverages; lemon juice
Potassium chloride	Creates a brine carrier fluid	Low sodium table salt substitute
Ammonium bisulfite	Removes oxygen from the water to protect the pipe from corrosion	Cosmetics, food and beverage processing, water treatment
Sodium or potassium carbonate	Maintains the effectiveness of other components, such as crosslinkers	Washing soda, detergents, soap, water softener, glass and ceramics
Proppant	Allows the fissures to remain open so the gas can escape	Drinking water filtration, play sand
Ethylene glycol	Prevents scale deposits in the pipe	Automotive antifreeze, household cleansers, deicing, and caulk
Isopropanol	Used to increase the viscosity of the fracture fluid	Glass cleaner, antiperspirant, and hair color

# How Water Usage Stacks Up in Pennsylvania



Source: USGS, Pennsylvania Water Consumption





# Geologic Considerations



# What is a Shale?

Conventional Sands	Tight Sands	Shale
		
<p>Now we are trying to produce this shale that is ~1000 times less permeable than tight sands.</p> <p>And a million times less permeable than conventional Sands.</p>		

“milliDarcy”  
~0.1 to 10,000 mD

“microDarcy”  
~0.001 to 0.1 mD

“nanoDarcy”  
~0.000,010 to 0.001 mD

Courtesy, Mike Vincent, consultant

# What is a Desirable Gas Shale?

**Brittle Shale (Complex Fracturing):**  
low Poisson's Ratio & high Young's Modulus  
moderate Clay content : < 40%  
bounded by frac barriers

**Gas-in-place (Bcf per square mile) :**  
30 is good, 150 is better

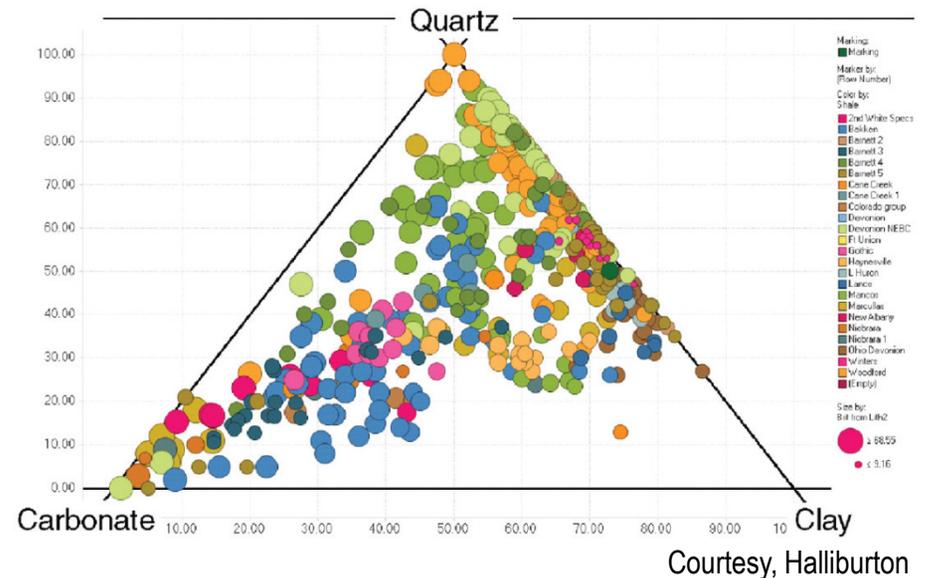
**Permeability greater than 100 nanodarcies**

**Porosity: > 4%**

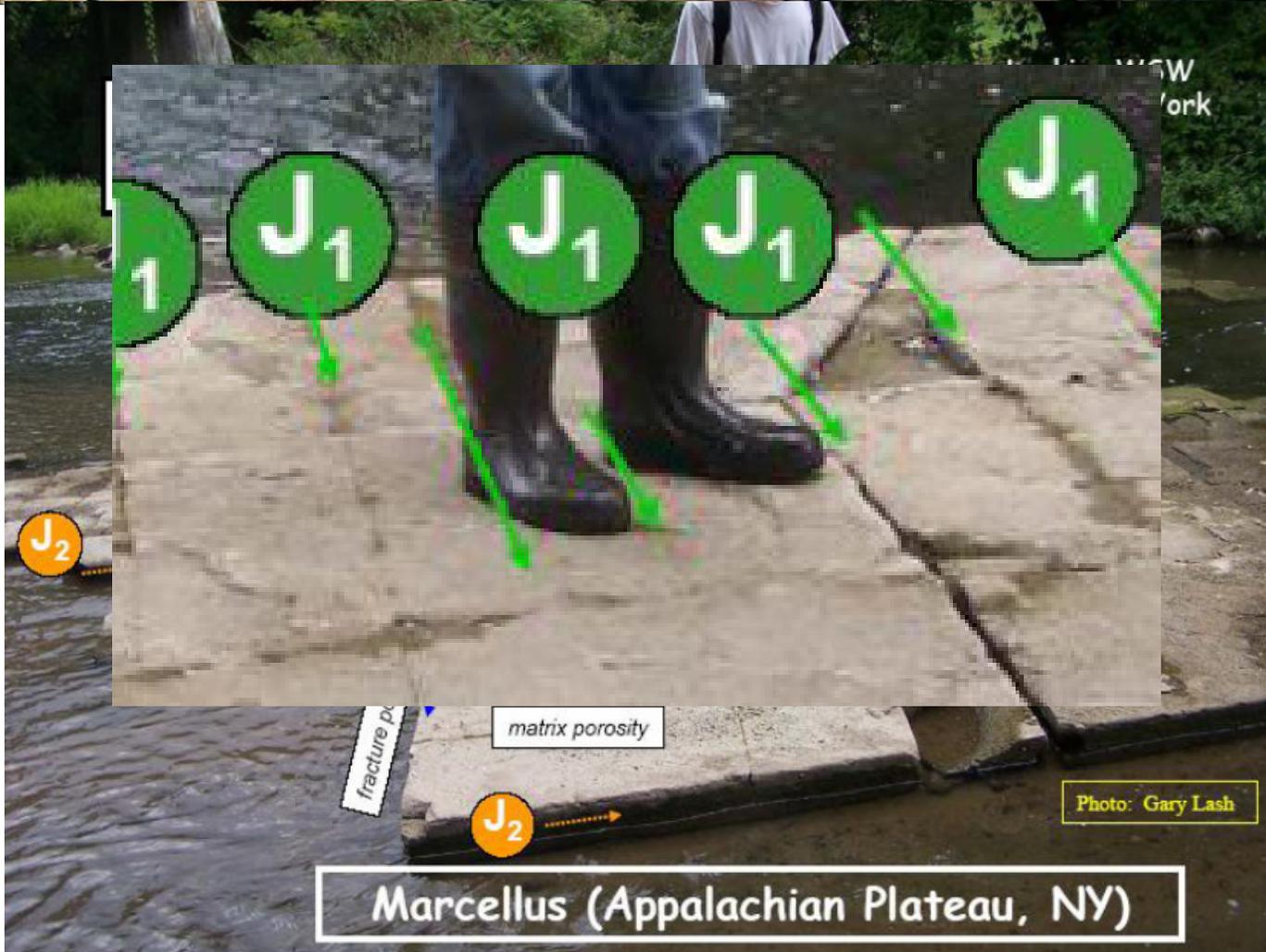
**TOC: >2% (1-3% is typical, 5-15% is great)**

**Moderate Water Saturation < 45%**

**Thick zone : >100 ft**



# Natural Fracture Networks Are a Key





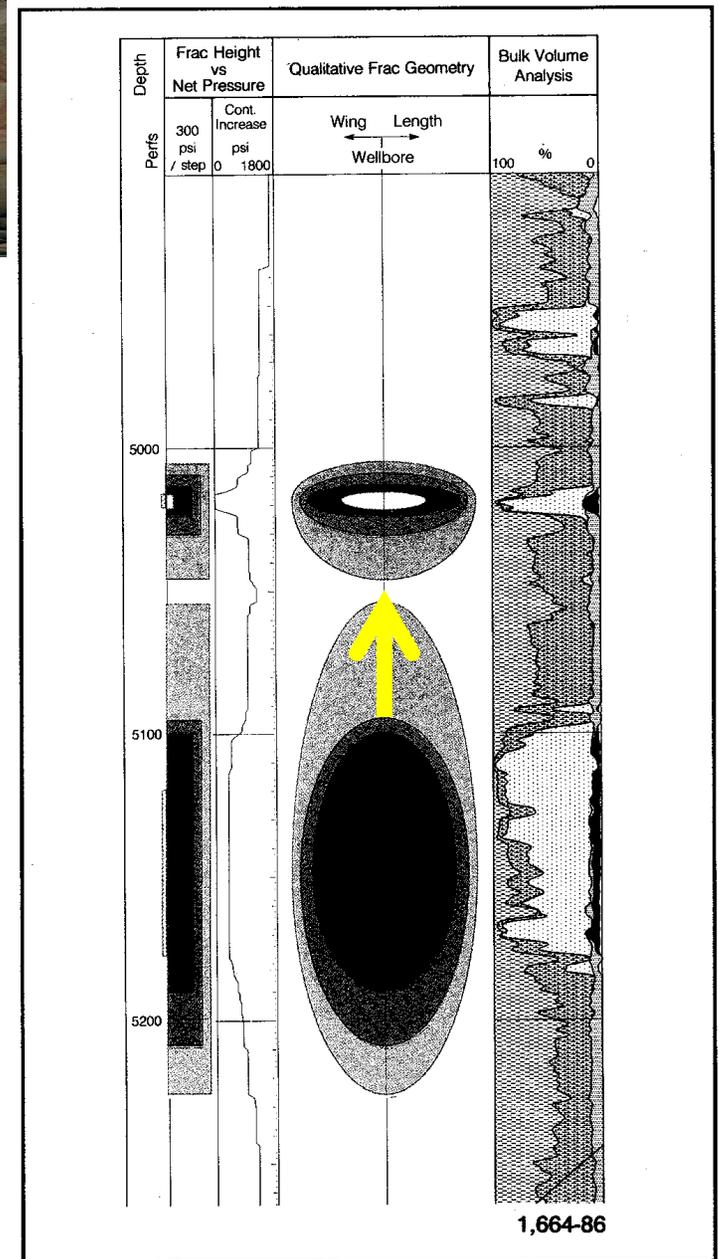
# What about Vertical Heterogeneity?



# Prediction of Barriers to Fracture Growth

The Di-Pole Sonic log predicts the mechanical properties of the rock by measuring the compressional and shear waves in formations that the wellbore has been drilled through

This can then be used to predict at what pressure surrounding rocks will fracture, and fracture growth will, or will not be contained



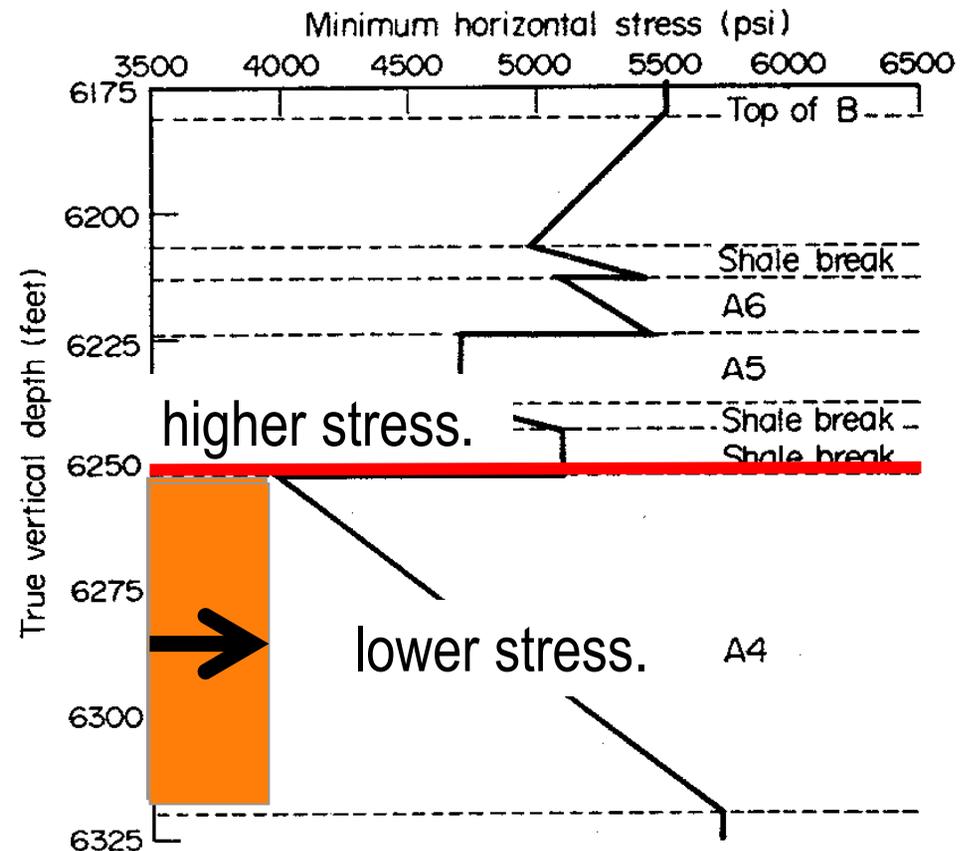
# Determination of Fracture Barriers

Most induced fractures are vertical and are driven toward lower horizontal stress.

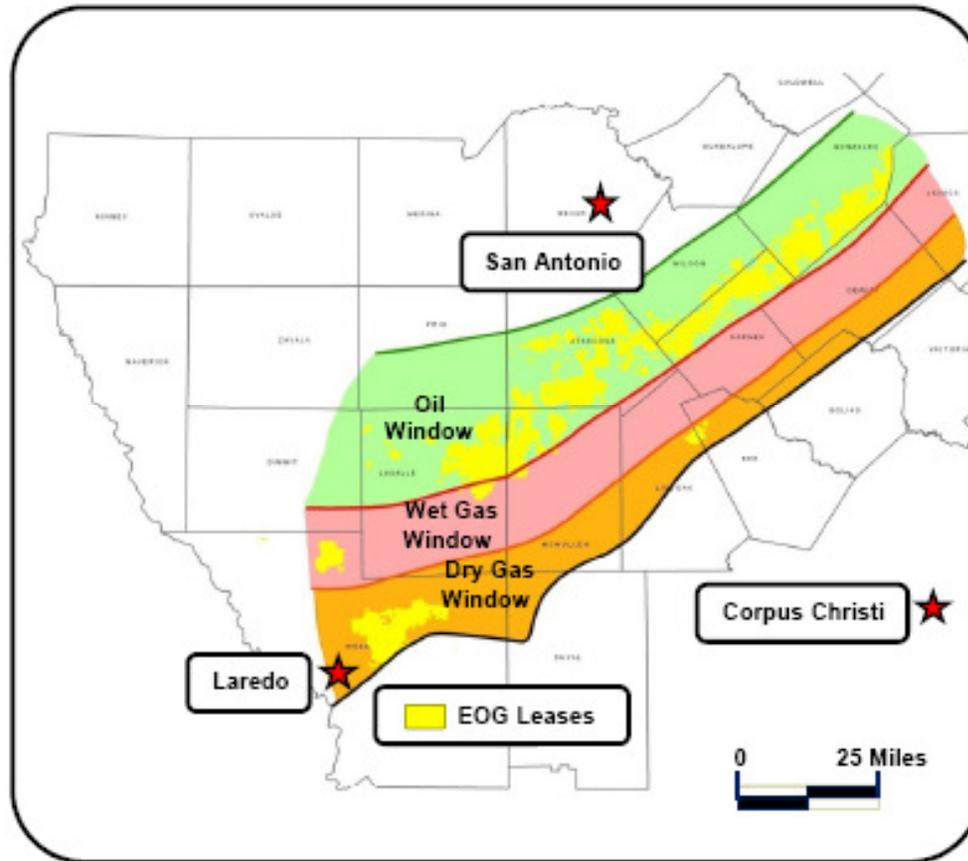
For instance a fracture growing in A4 will have a difficult time breaking across the shale above, which is higher stress (in red), and instead will move to the lower stress and stay in zone.

To predict where the fracture goes, you must predict what the stresses are, and for this, you need to know what the rock properties are

The rock properties, such as Poisson's ratio and Young's Modulus, must be determined from cores or logs.



# Shales May Have Gas, Wet Gas, or Oil

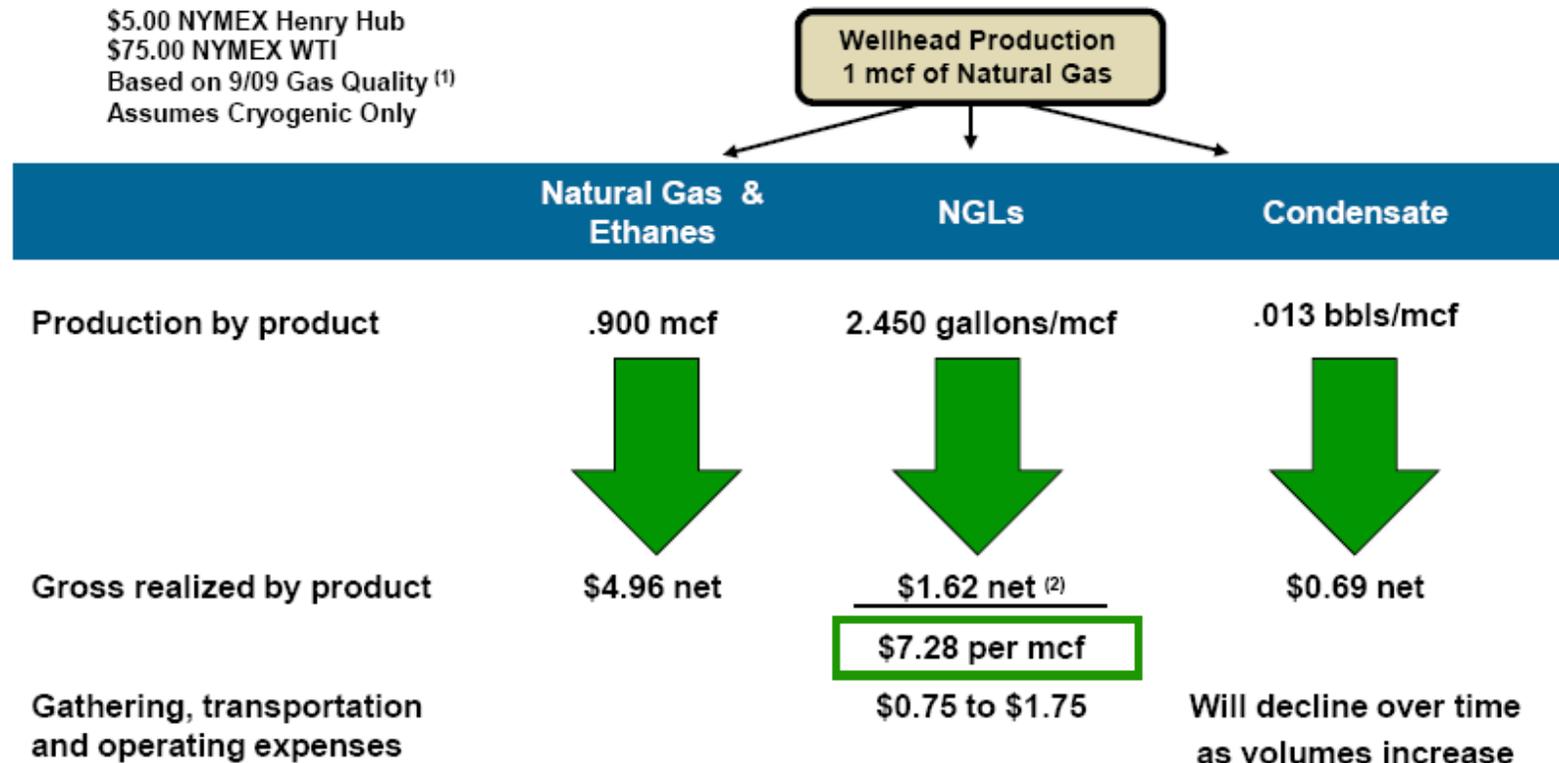


Eagleford Trend, South Texas (Source – EOG)

# Why is wet gas so important?

**\$5.00 NYMEX equates to \$7.28 per mcf price**

\$5.00 NYMEX Henry Hub  
 \$75.00 NYMEX WTI  
 Based on 9/09 Gas Quality <sup>(1)</sup>  
 Assumes Cryogenic Only

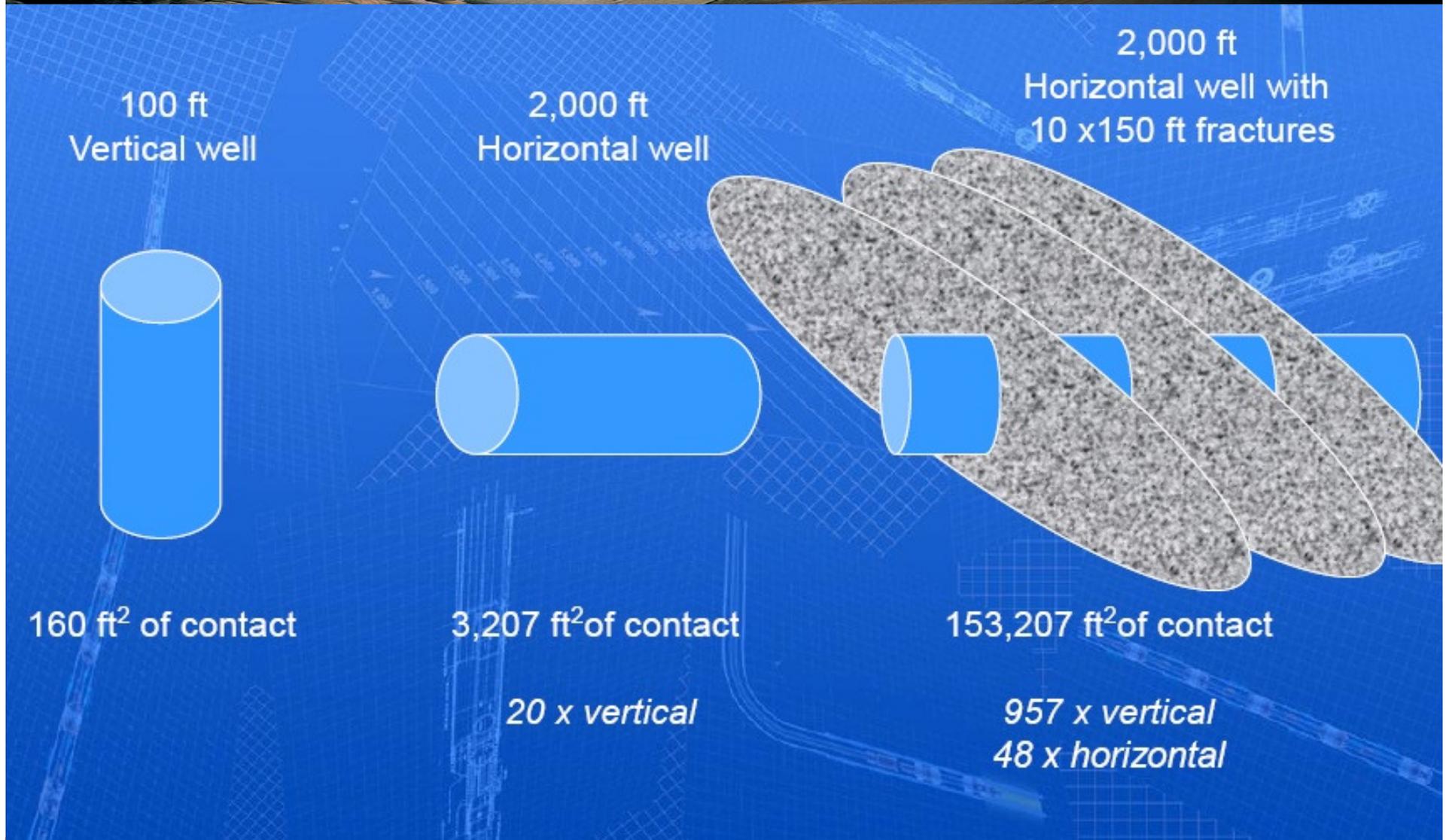




# Horizontal Completion Technology

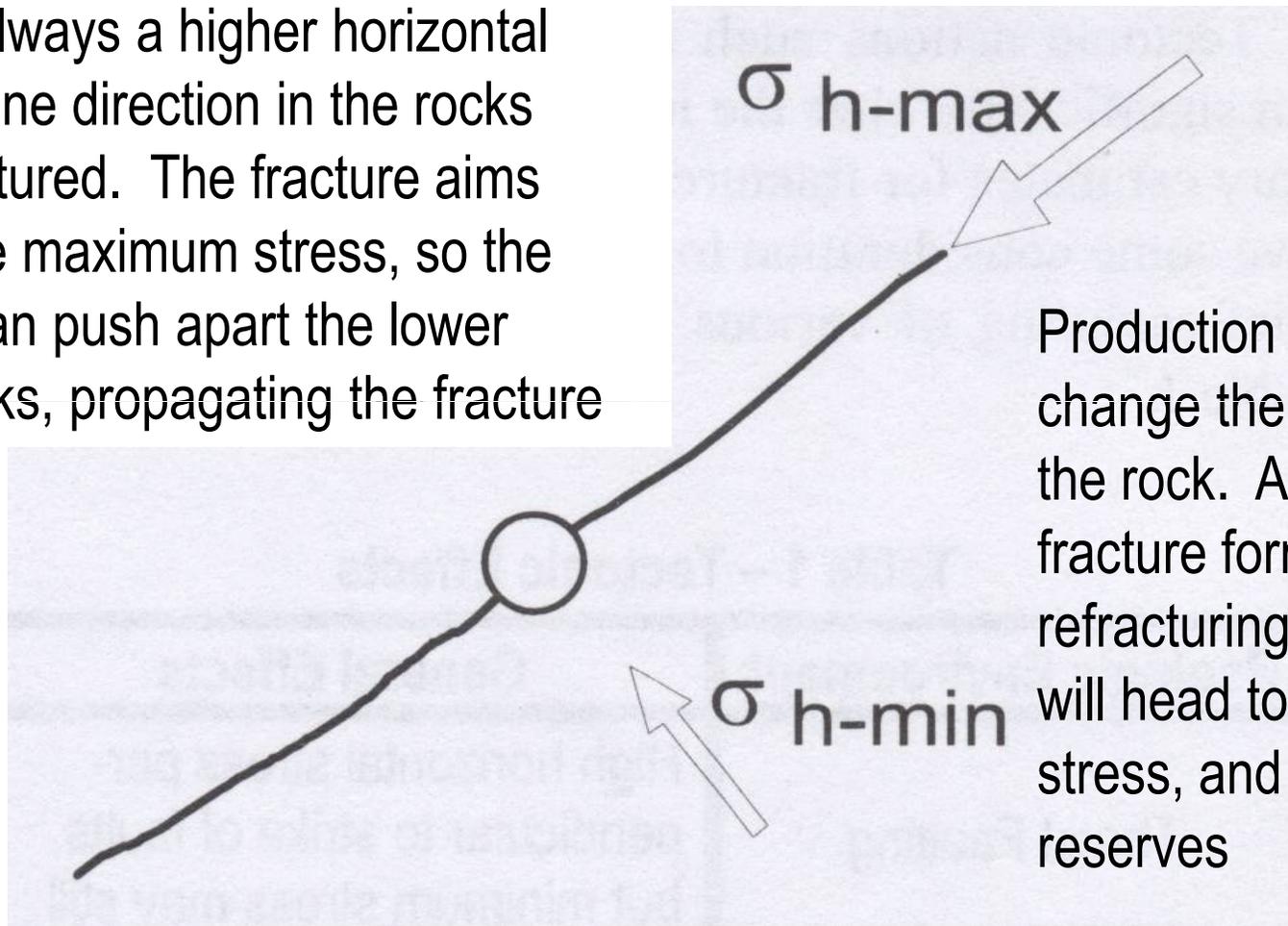


# Why not just a horizontal well?



# Fracture Design Stress Effects

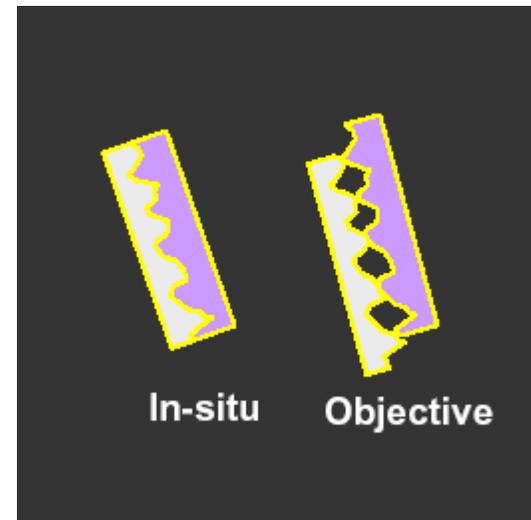
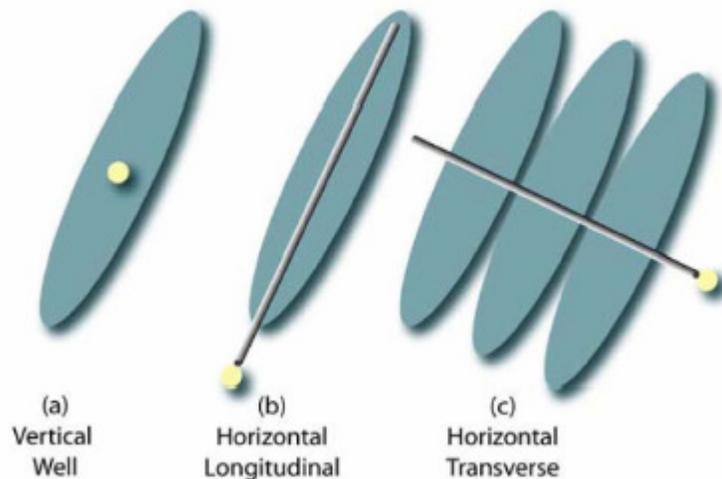
There is always a higher horizontal stress in one direction in the rocks being fractured. The fracture aims toward the maximum stress, so the fracture can push apart the lower stress rocks, propagating the fracture



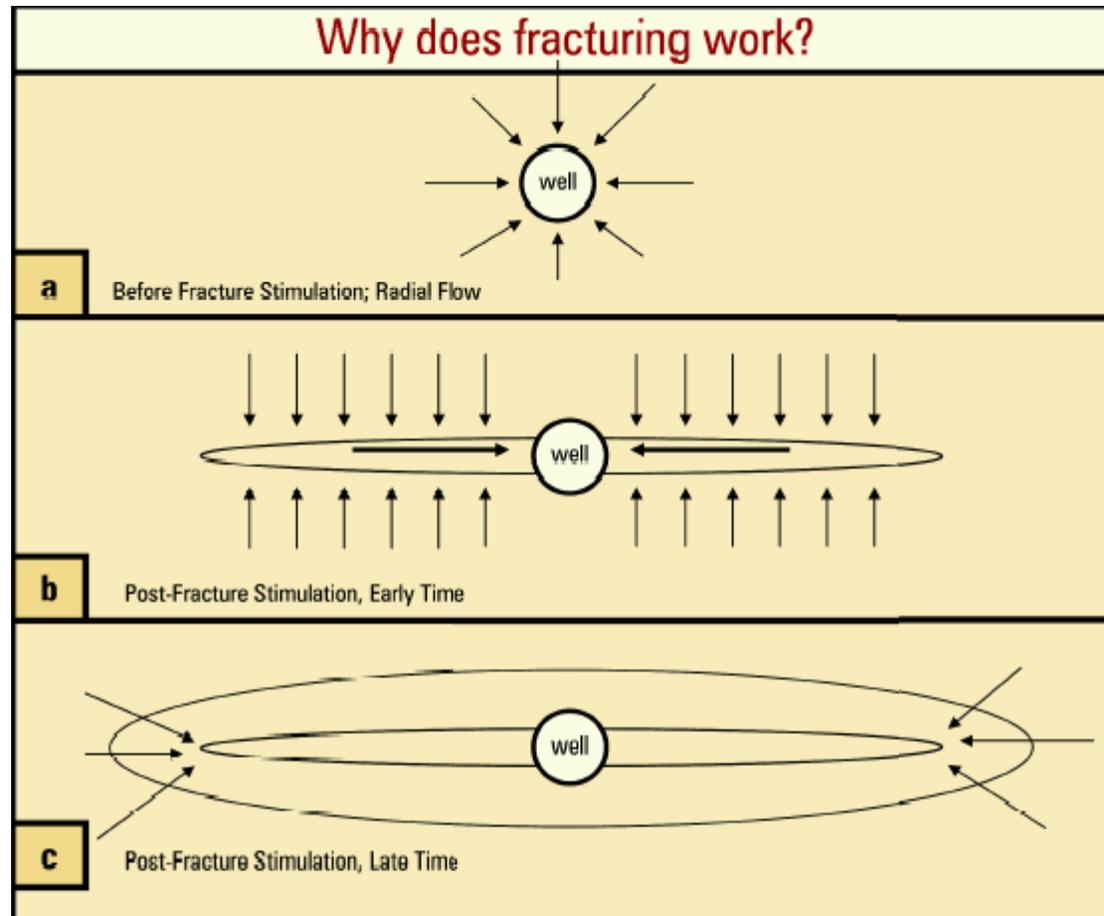
Production may change the stress in the rock. A new fracture formed from refracturing the rock, will head to high stress, and new reserves

# Waterfracs – Transverse Orientation

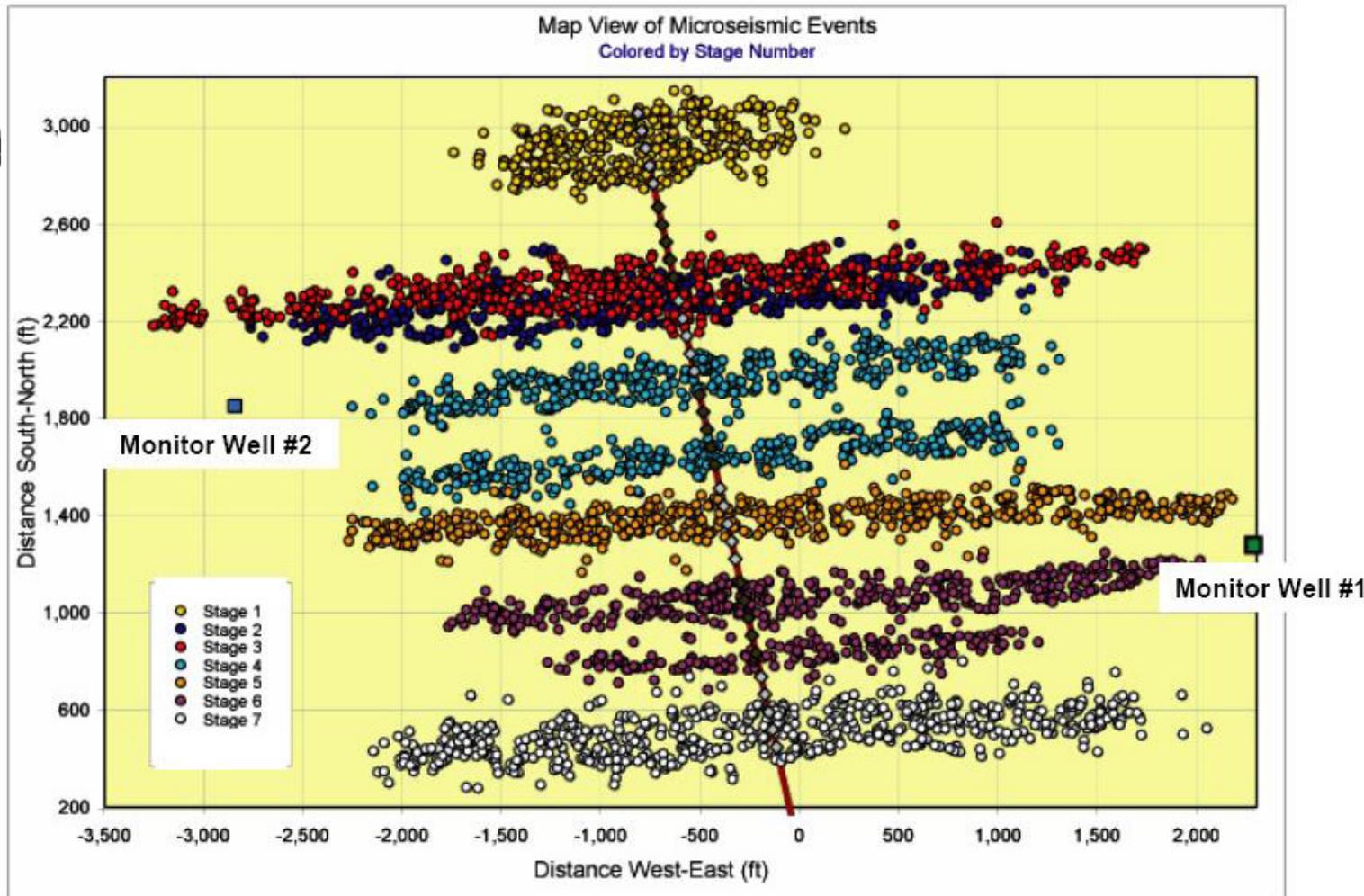
- Transverse fracs better than longitudinal
- Potential to activate existing fracture systems
- Paleofracture orientation?



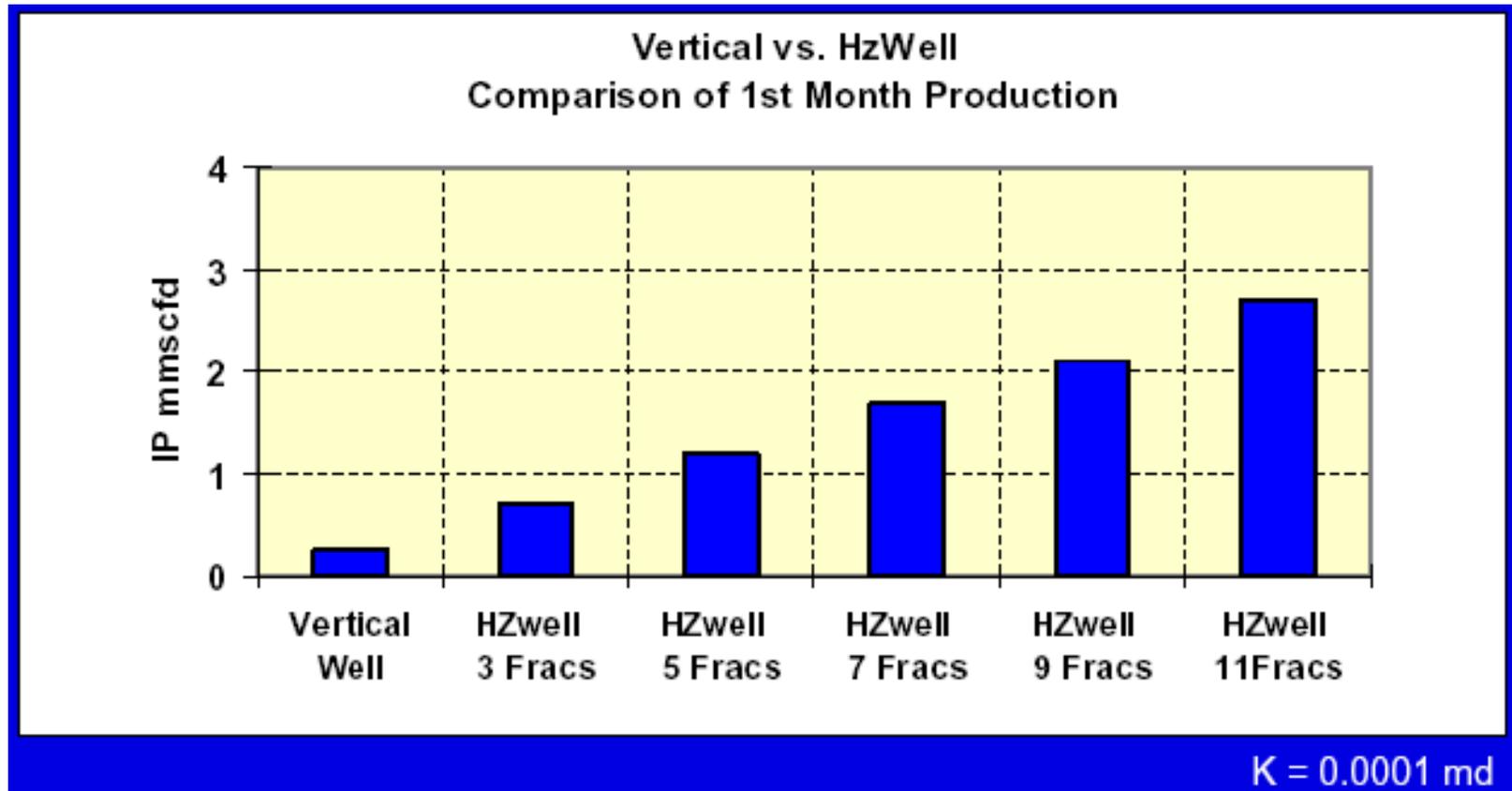
# Fracturing Traditional Model (and Wrong in Shales)



# Horizontal Completions (Complex Fracturing)



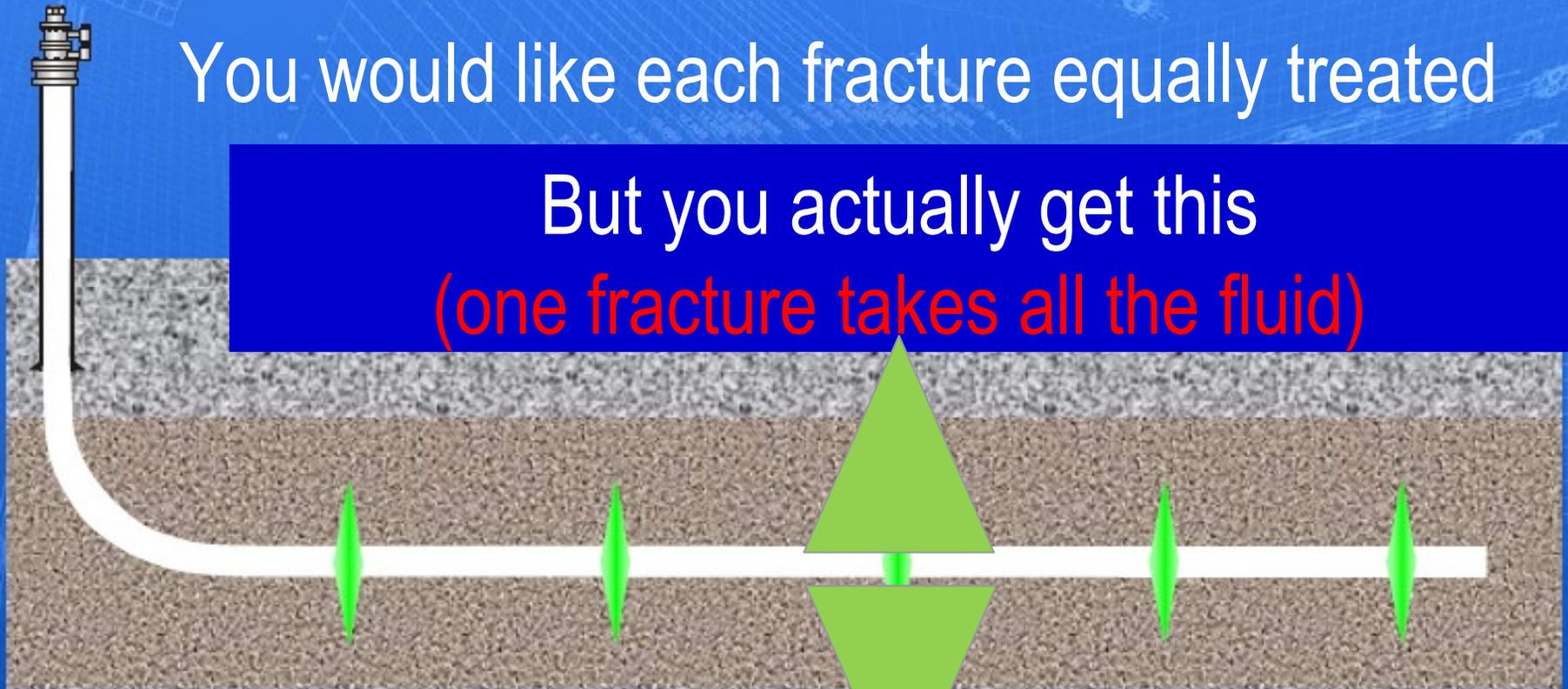
# Demand for more fracs in Barnett (and other shales too!!!)



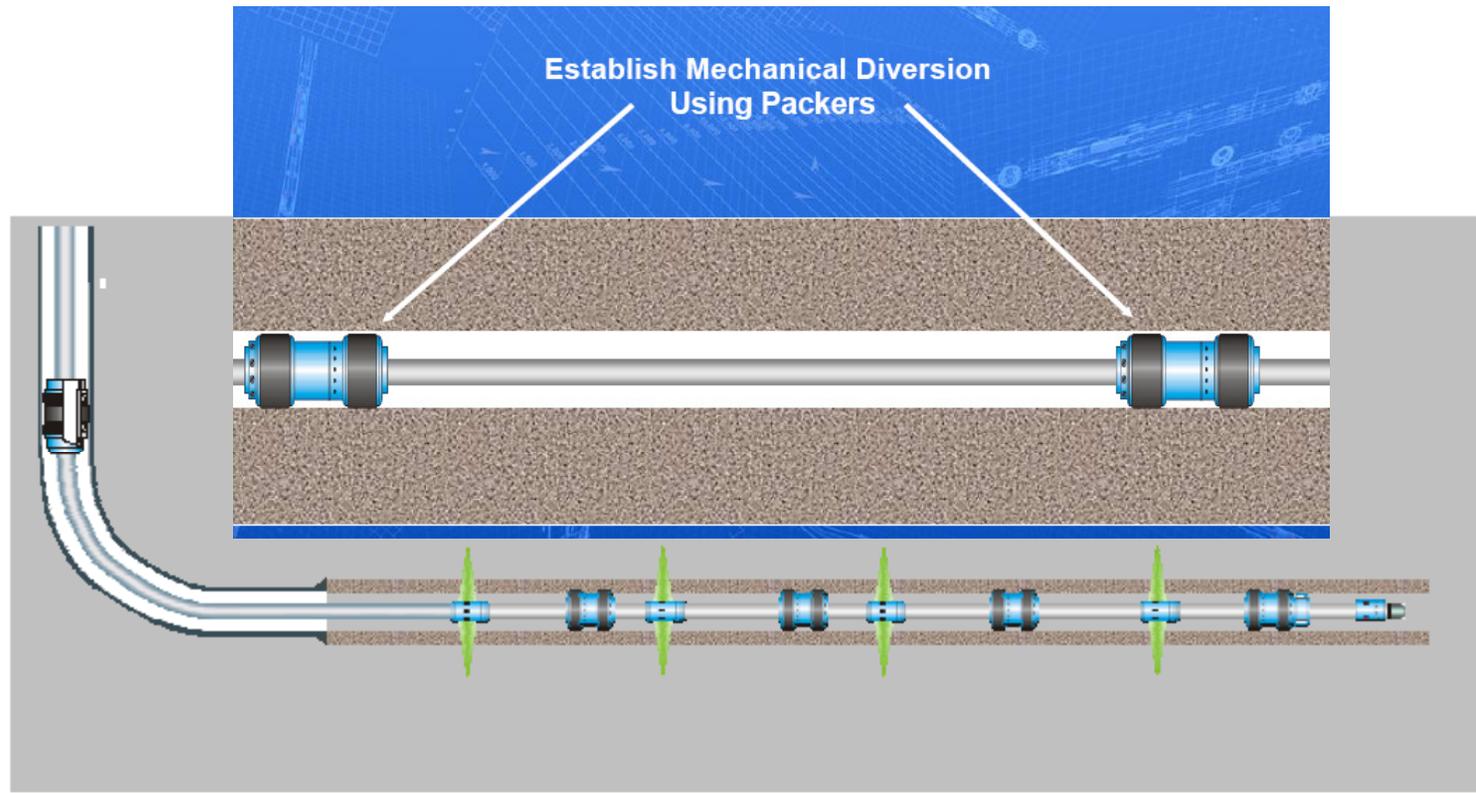
Why not an openhole, fracture stimulated well?

You would like each fracture equally treated

But you actually get this  
(one fracture takes all the fluid)

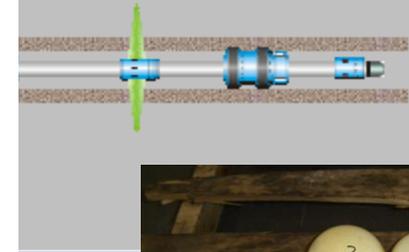
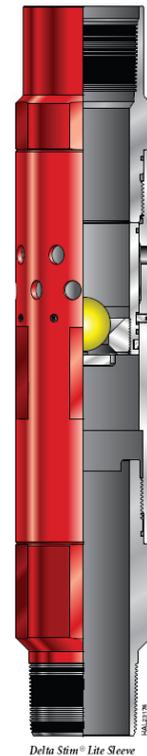
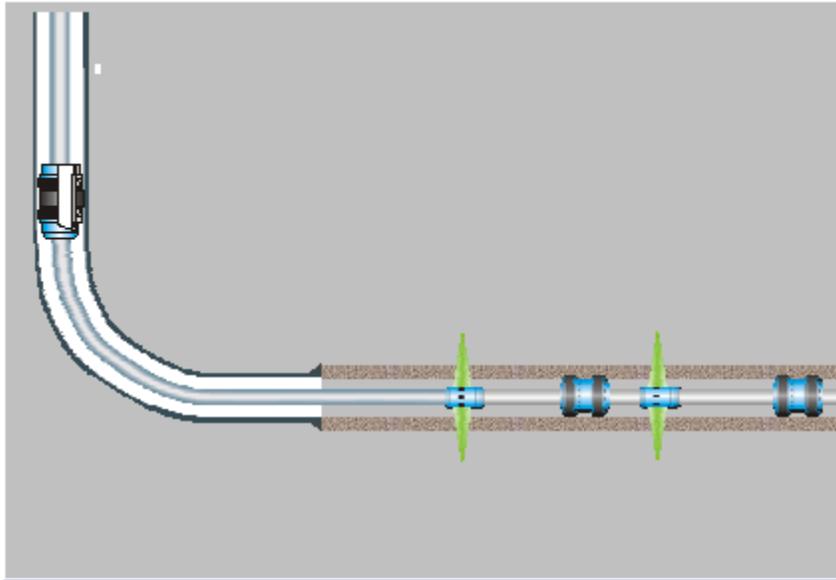


# Horizontal Completions with Mechanical Packers



Allow multiple stimulations along horizontal interval

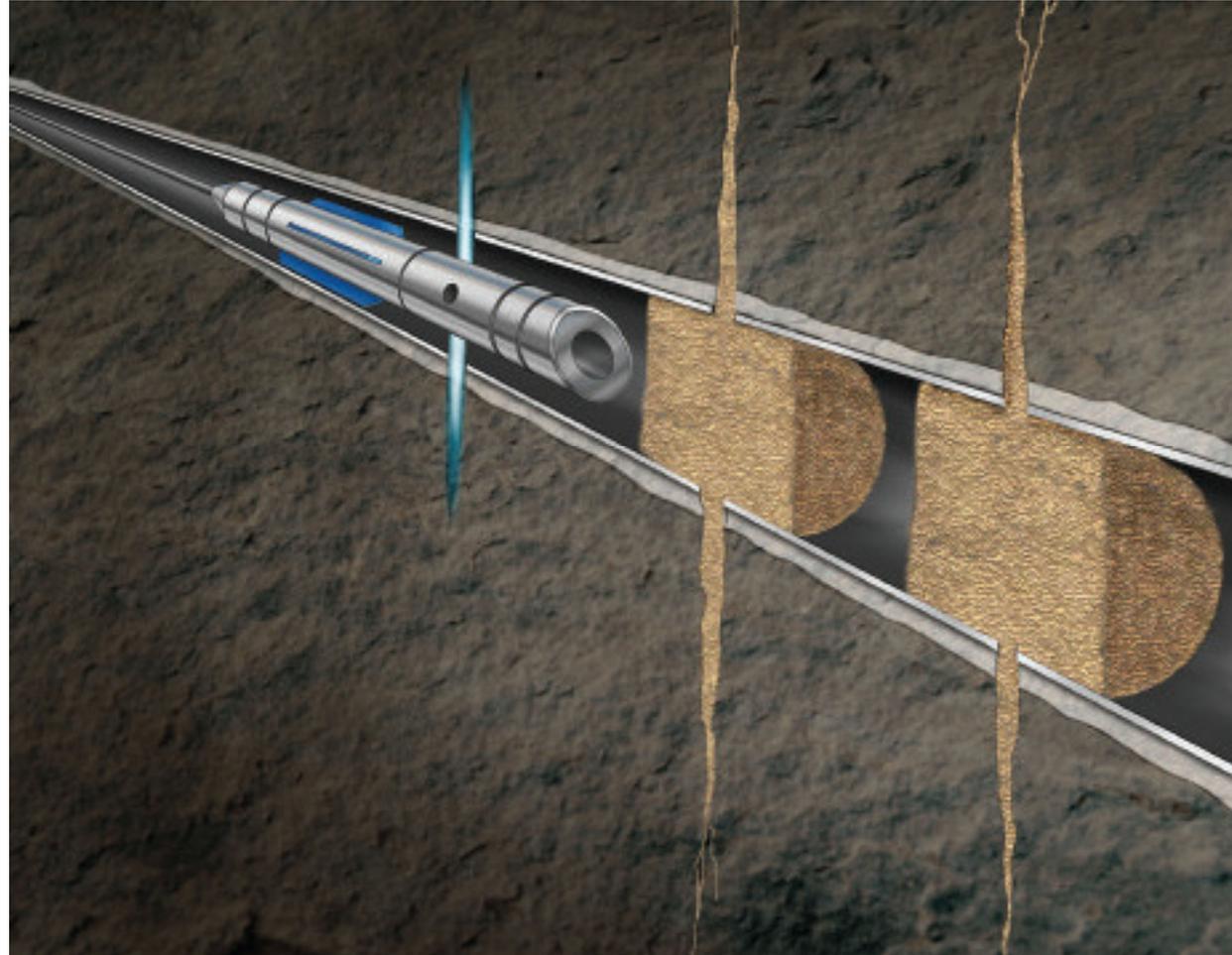
# Horizontal Completions Frac Baffles or Frac Sleeves



Diversion with Expandable Packers  
Sleeves are actuated with balls



# Coiled Tubing Frac System



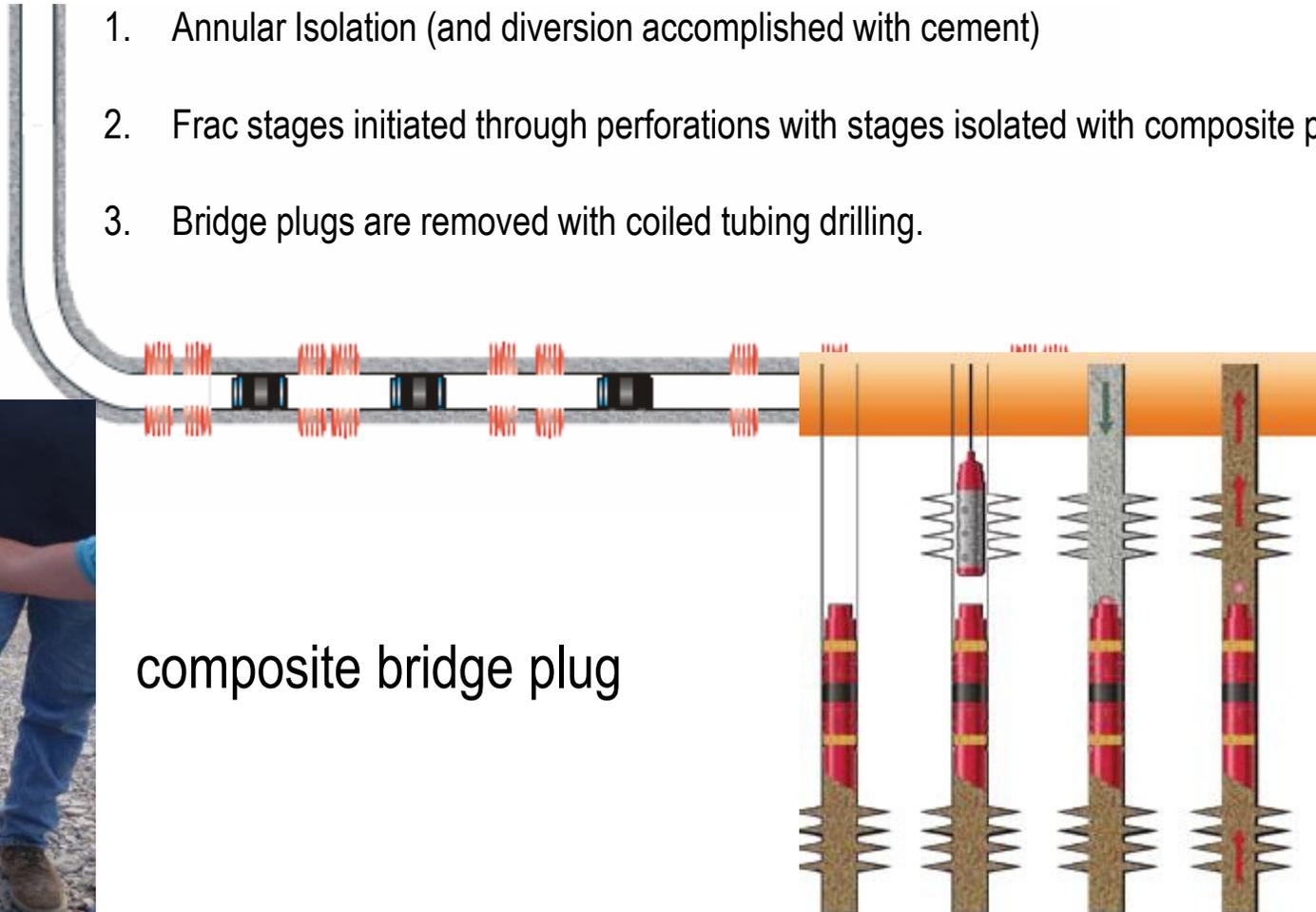
Courtesy, Halliburton

# Horizontal Completions Cemented Perf and Plug

1. Annular Isolation (and diversion accomplished with cement)
2. Frac stages initiated through perforations with stages isolated with composite plugs
3. Bridge plugs are removed with coiled tubing drilling.



composite bridge plug



# Green Completions

Green completions take place during the clean-up stage of the completion, after a well has been “fracked.”

The clean-up involves removing the water necessary to frack the well. During this flow back, natural gas is produced with the water.

What makes the well completion “green,” or environmentally friendly, is that the gas is separated from the water and placed in a pipeline instead of being released to the atmosphere.

Green completions have been Devon’s standard practice in the Barnett Shale since 2004.

Devon has reduced methane emissions by more than 25 billion cubic feet in the Barnett Shale area of north Texas during 2,000 green completions.

# Green Completions

First, a sand separator (shown at right in this photo) filters out any sand, sending it through a 2-inch pipe into the disposal tank. That filtering leaves a mixture of natural gas and water.

The second piece of equipment (in the left side of this photo) separates the water, which then reunites with the sand in the disposal tank.

The gas, meanwhile, is diverted into a separate pipe and eventually is sent by pipeline to a processing plant.



The key to the green completion is that a pipeline must be available for immediate usage.



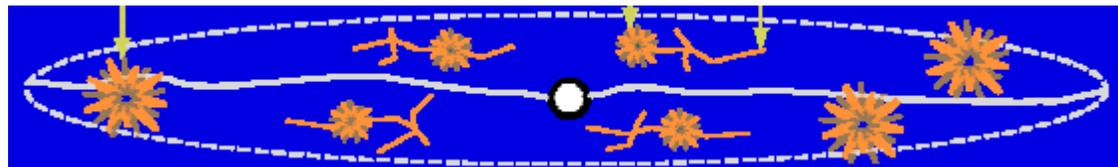
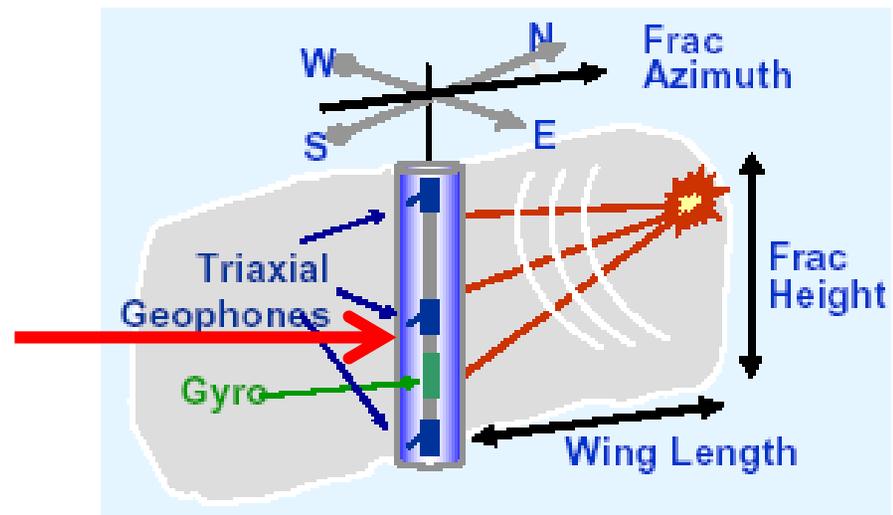
# Microseismic



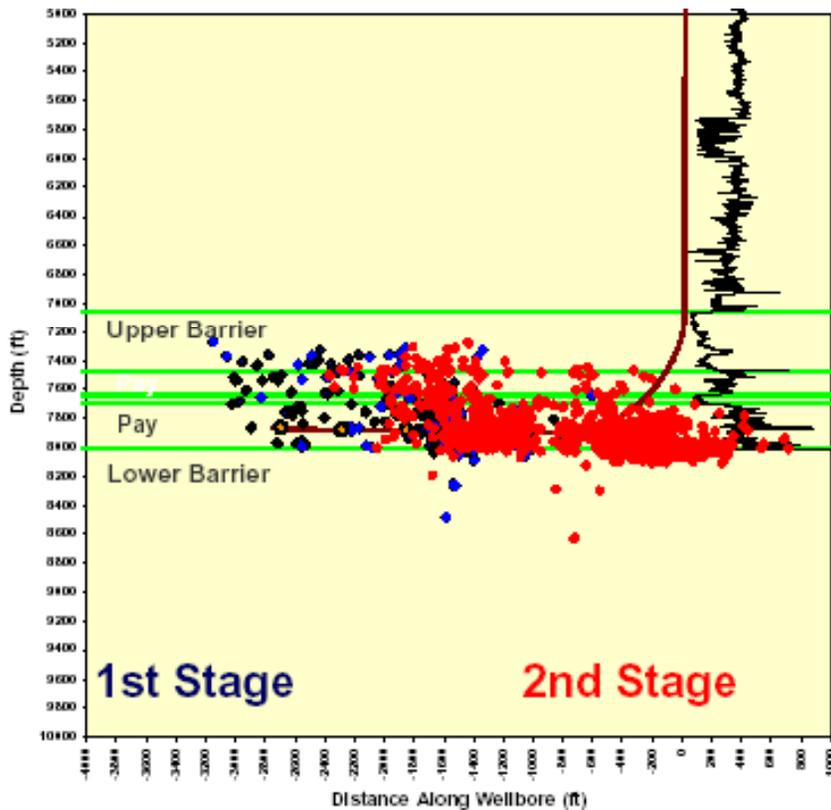
# Microseismic Improves Diagnostics

## Microseismic

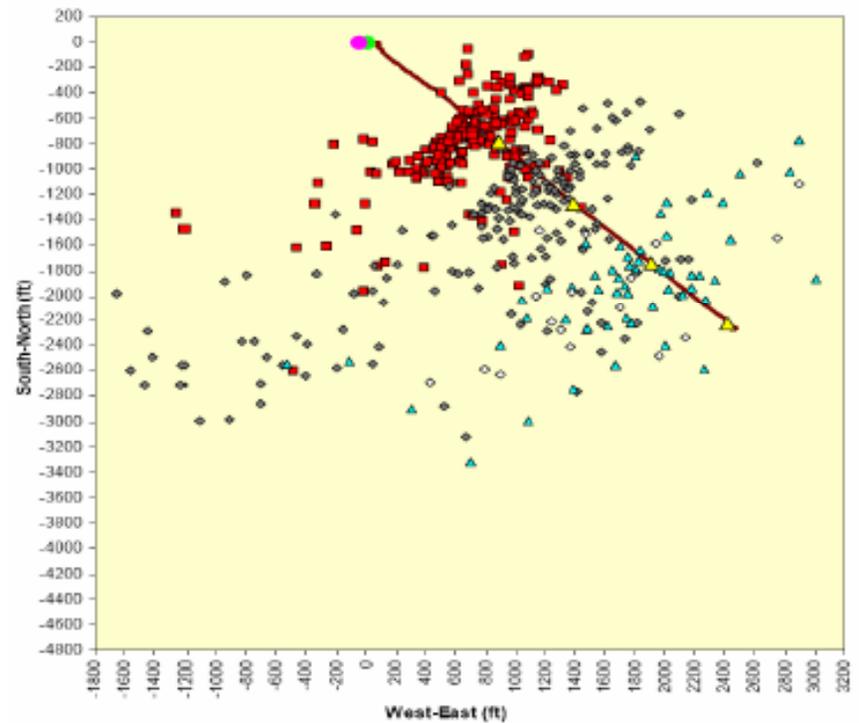
- Maps the fracture growth
- Identifies azimuth
- Measures frack distance from aquifer
- Requires observation well



# Microseismic Barnett Shale Horizontal



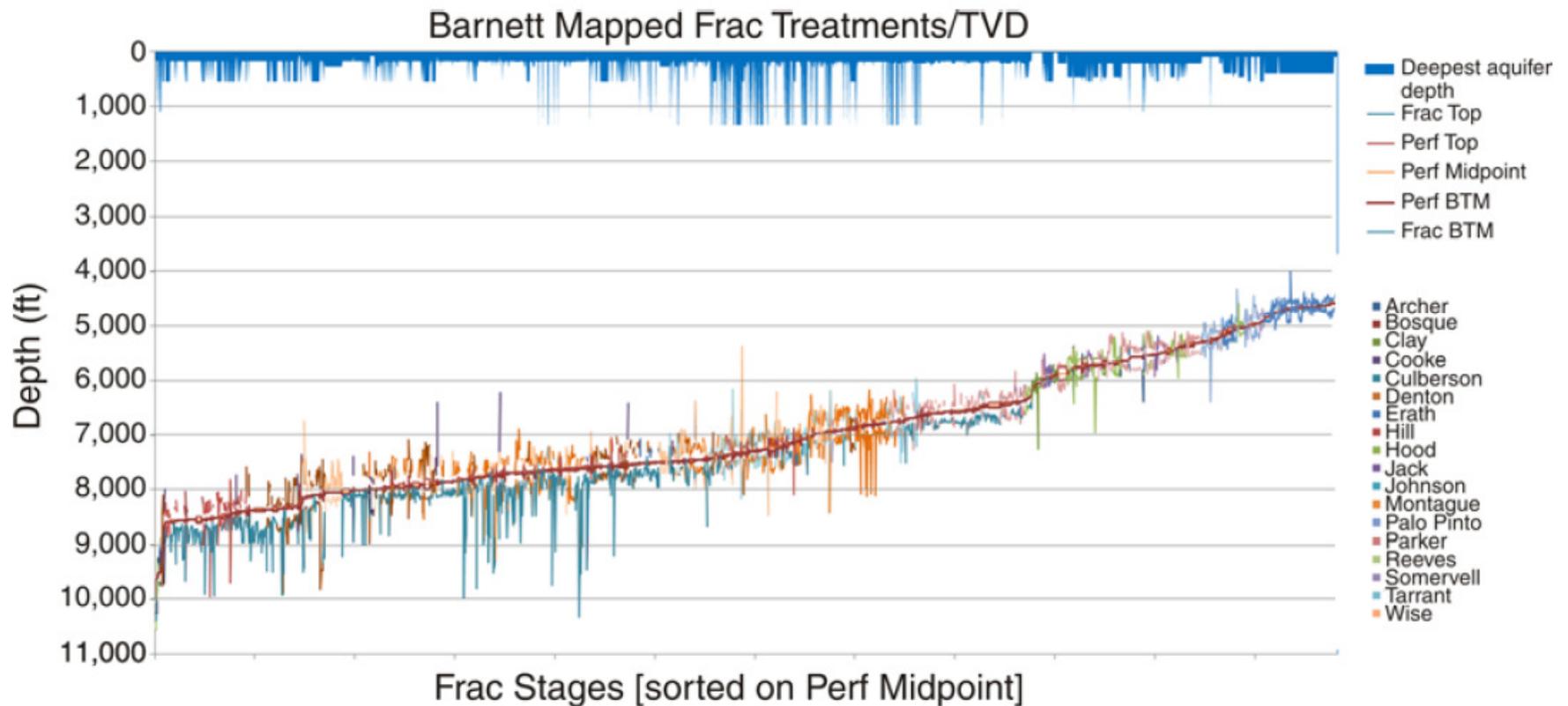
Side View



Plane View



# Barnett Microseismic Fracture Heights vs. Deepest Aquifer

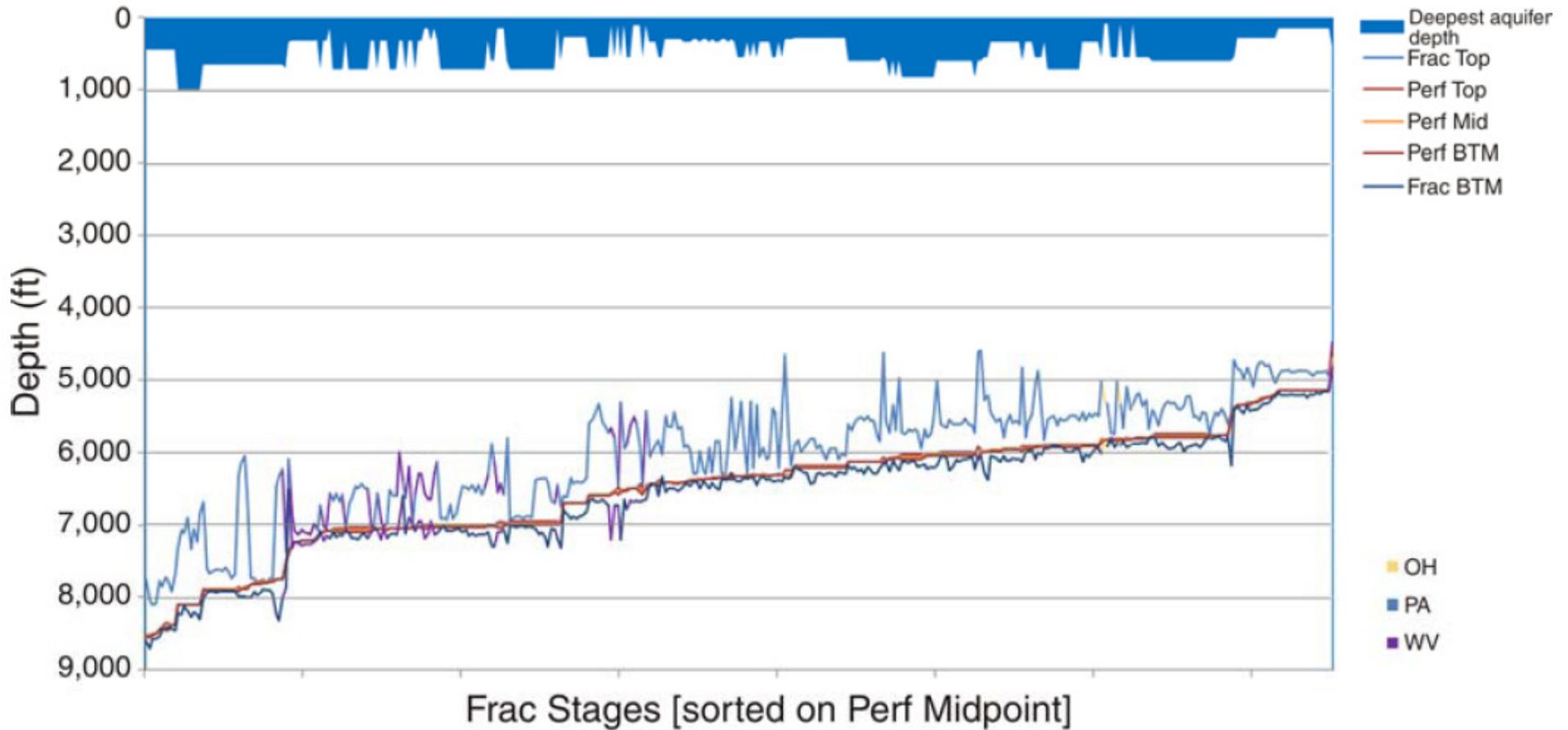


SPE 145949



# Marcellus Microseismic Fracture Heights vs. Deepest Aquifer

Marcellus Mapped Frac Treatments/TVD



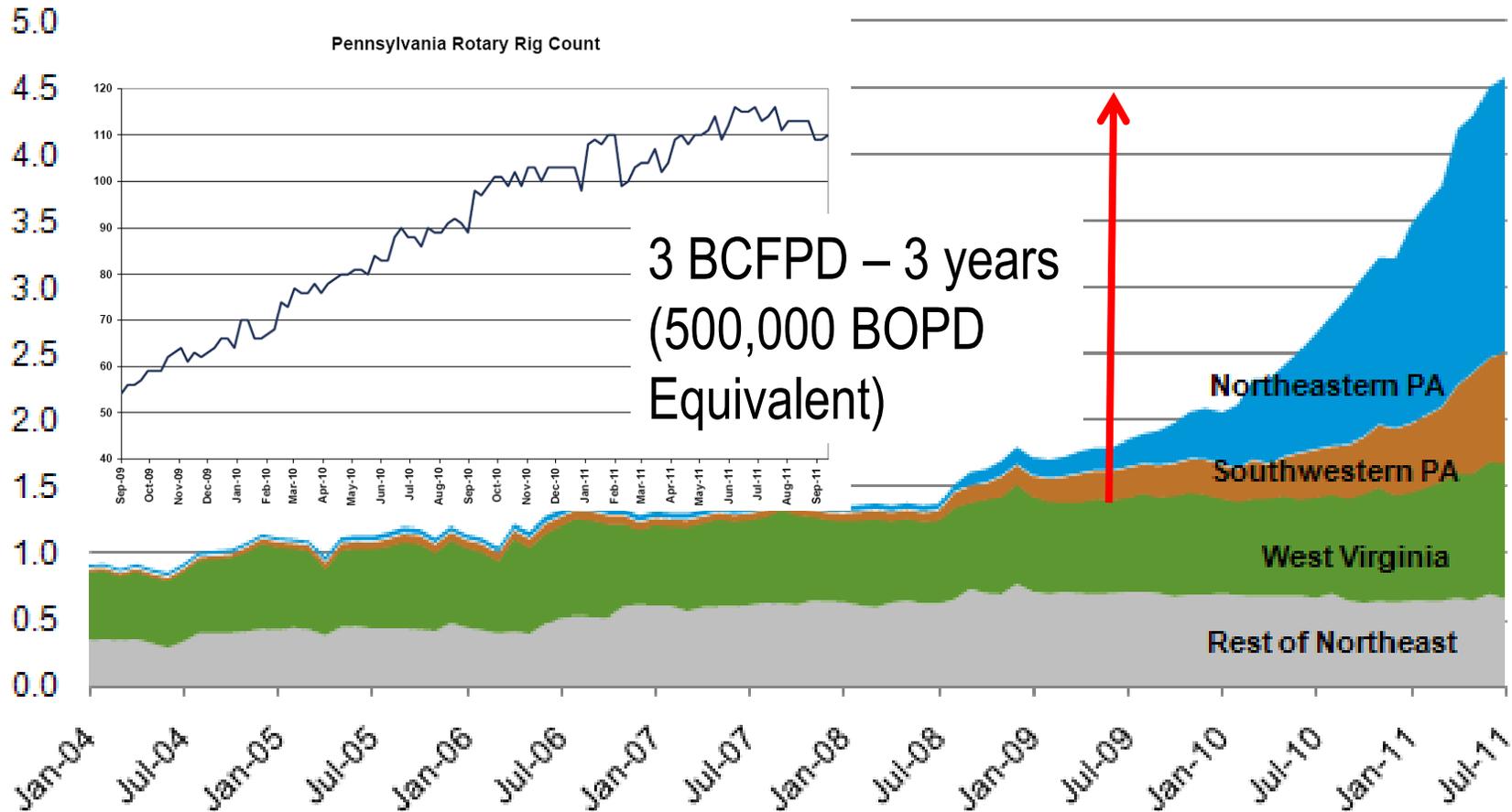


# Marcellus Case History



# Impact of 100 Rigs on Marcellus Gas Production

Average monthly natural gas production  
billion cubic feet per day



# **Range Marcellus Shale Fracs**

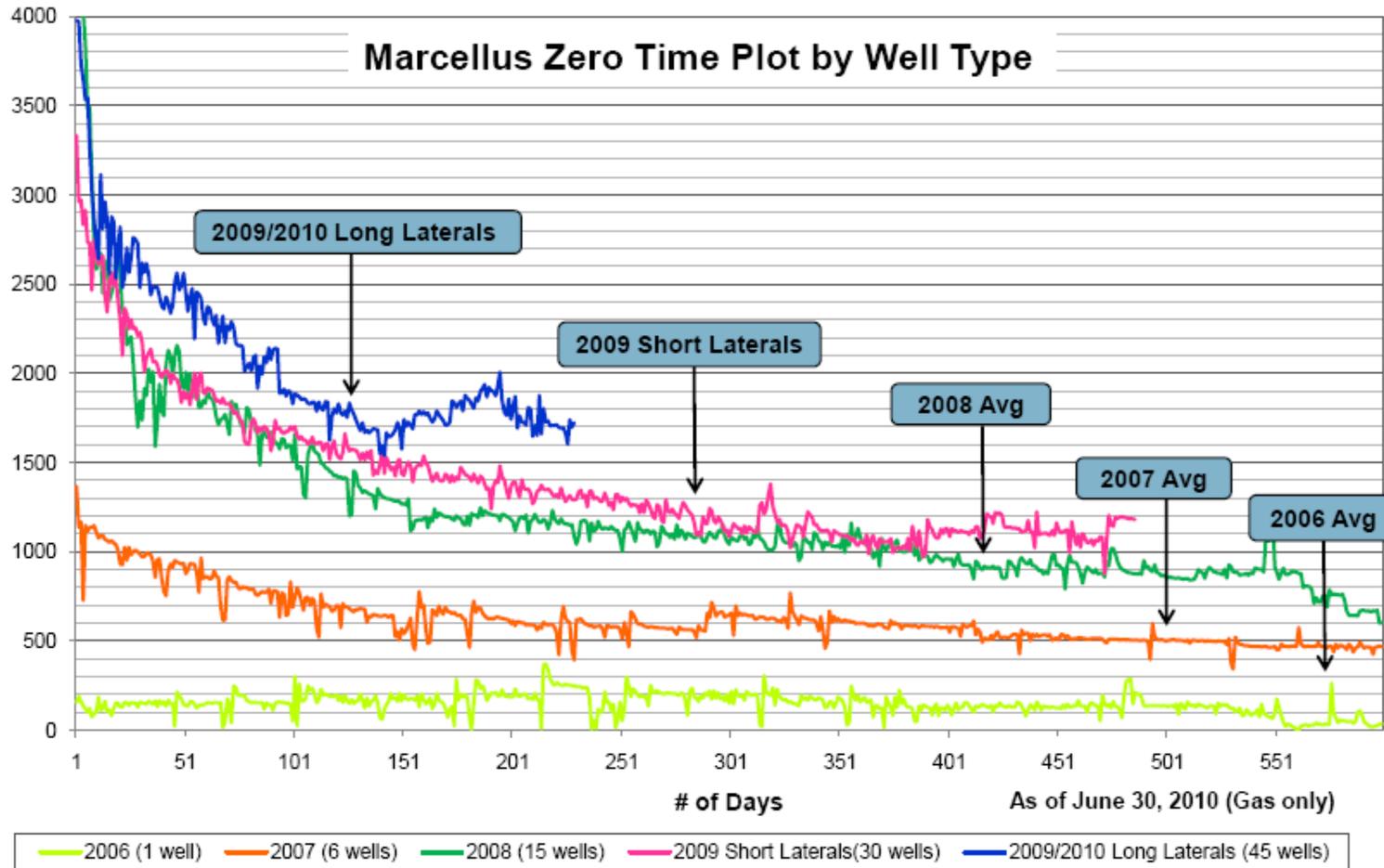
**Bigger Jobs and Lower Costs – Better Well Results**

	<b>Proppant, lbs.</b>	<b>Water, gallons</b>	<b>Stages</b>	<b>Lateral Length, ft</b>
2006	923,000	2,225,000	3	1,794'
2007	2,765,000	2,646,000	7	2,198'
2008	3,418,000	3,127,000	8	2,495'
2009 (Short)	3,241,000	3,227,000	8	2,514'
2009 & 2010 (Long)	5,154,000	3,887,000	10	3,038'

**Experimenting With Longer Laterals (2,900' to 5,000') and More Stages (9-17)**



# Marcellus Well Results – Range Resources



# Range Resources Marcellus Well Costs

Based upon ~3,000 foot lateral, 10 stage frac and 6 well pad

Site Preparation <sup>(1)</sup>	\$ 270,000	
Drilling	1,300,000	Completion (fracking) costs much more than drilling
Tubulars	330,000	
Facilities	250,000	
Completion Operations <sup>(2)</sup>	1,850,000	
	<u>\$ 4,000,000</u>	

# Conclusions

1. Shale plays are very widespread
2. Each shale play is different, and needs careful evaluation
3. Shales may produce natural gas, natural gas liquids and/or oil
4. Shale completions are still improving
5. Aquifers can and are being protected

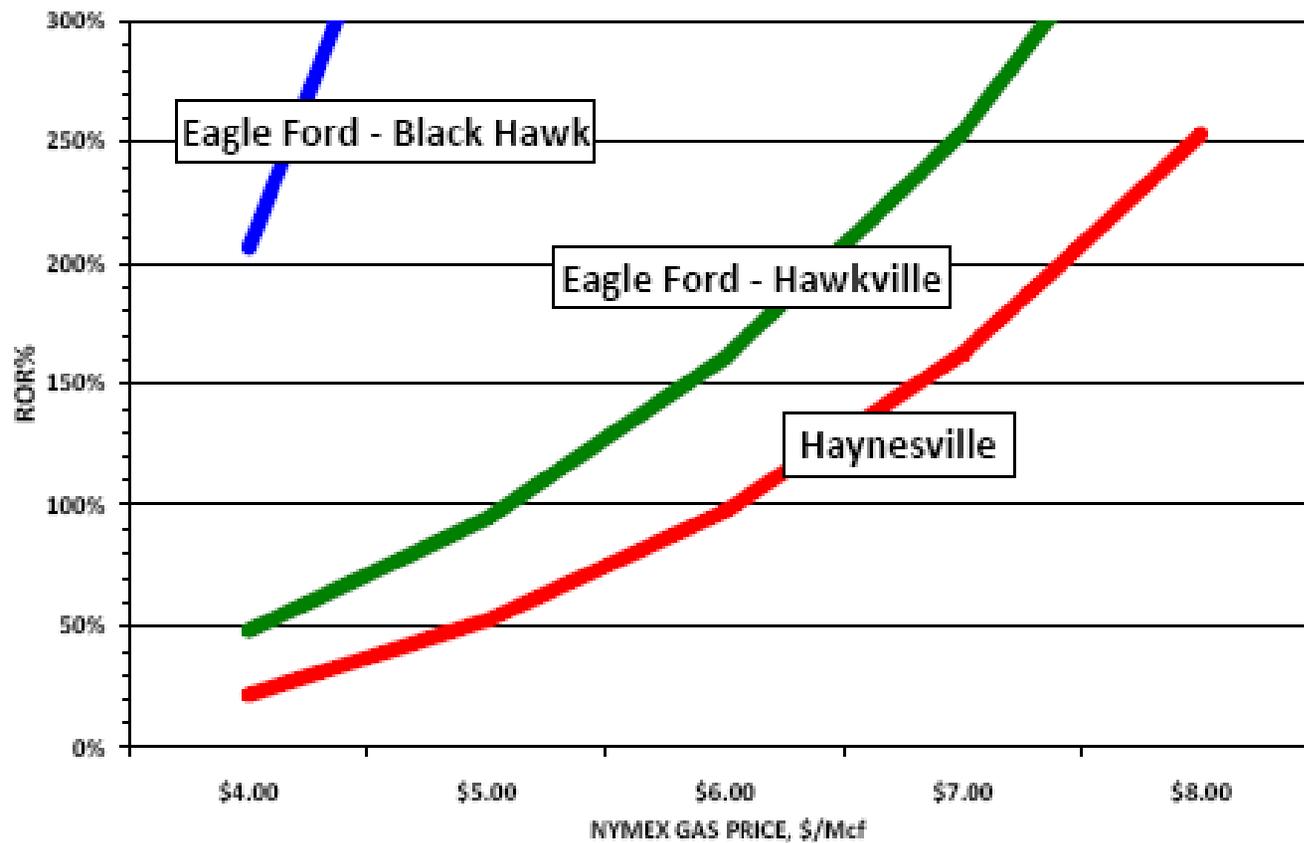


# Extra Slides



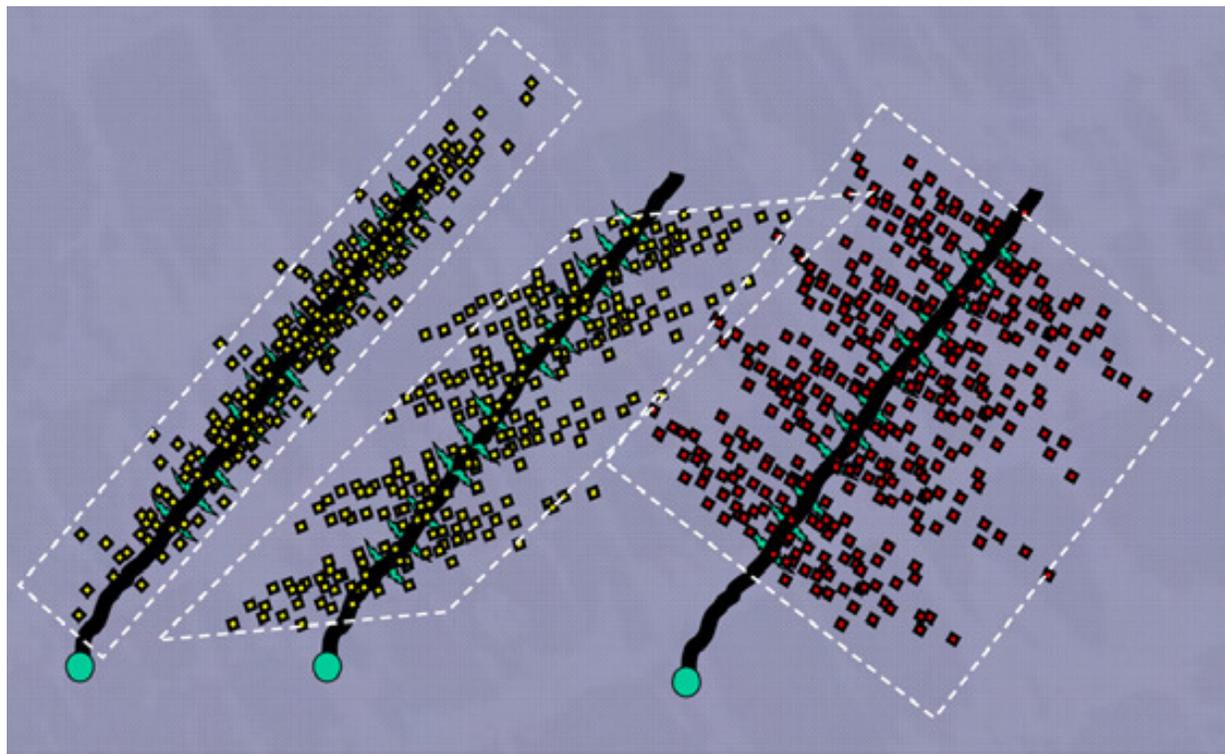
# Eagleford Oil and Wet Gas

Estimated ROR (%) by Core Area



# How will the Rocks Break?

We will achieve different Stimulated Reservoir Volume (SRV) and drainage area depending on how wellbore is placed relative to the stress fields



16. Importance of SRV and network azimuth for lateral orientation and well placement

SPE 119890

# Natural Gas Cheap Compared to Oil, Driven by Shale Gas Production

The New York Times

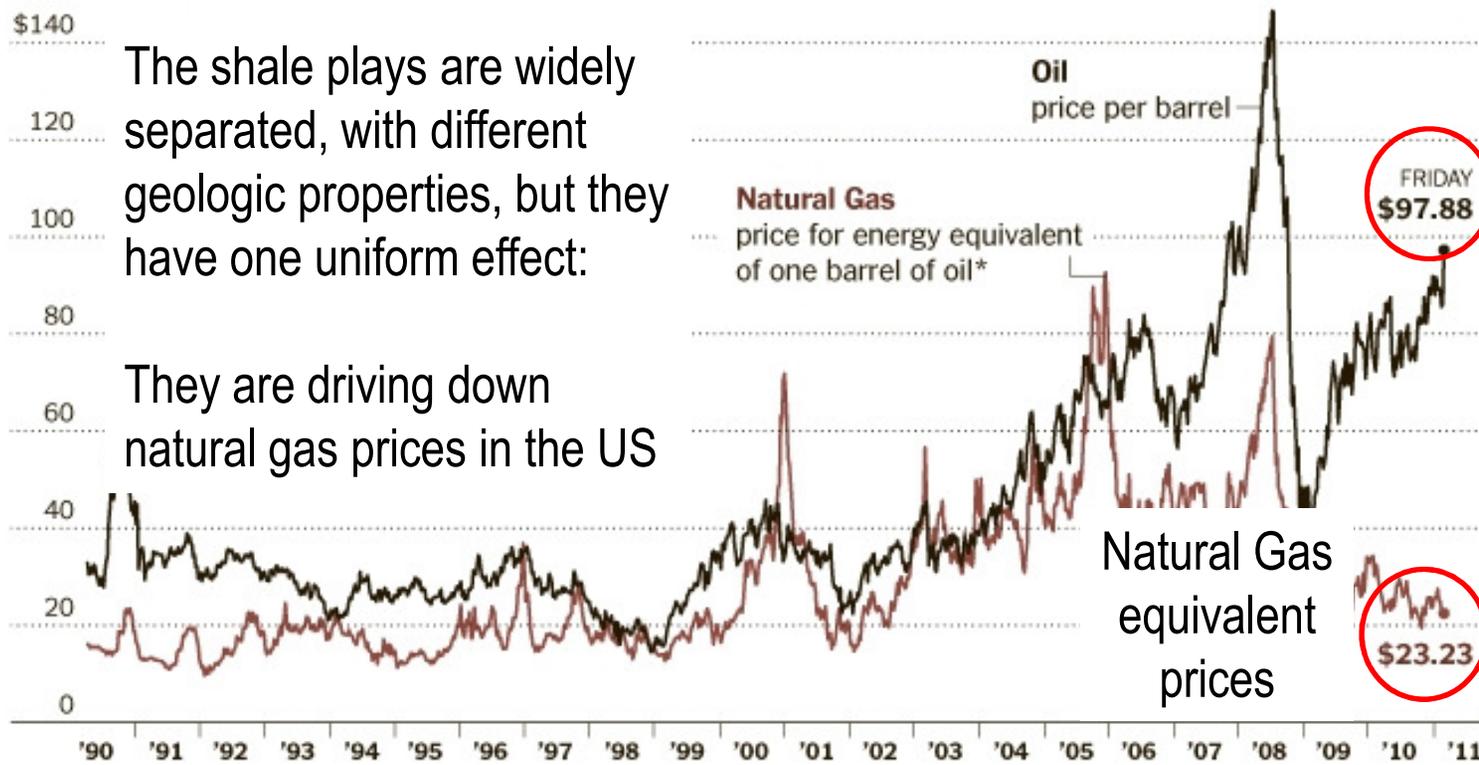
February 25, 2011

Weekly price in Jan. 2011 dollars\*

\$140

The shale plays are widely separated, with different geologic properties, but they have one uniform effect:

They are driving down natural gas prices in the US



Crude oil prices

Natural Gas equivalent prices

Difference in price between natural gas and oil for equivalent energy value

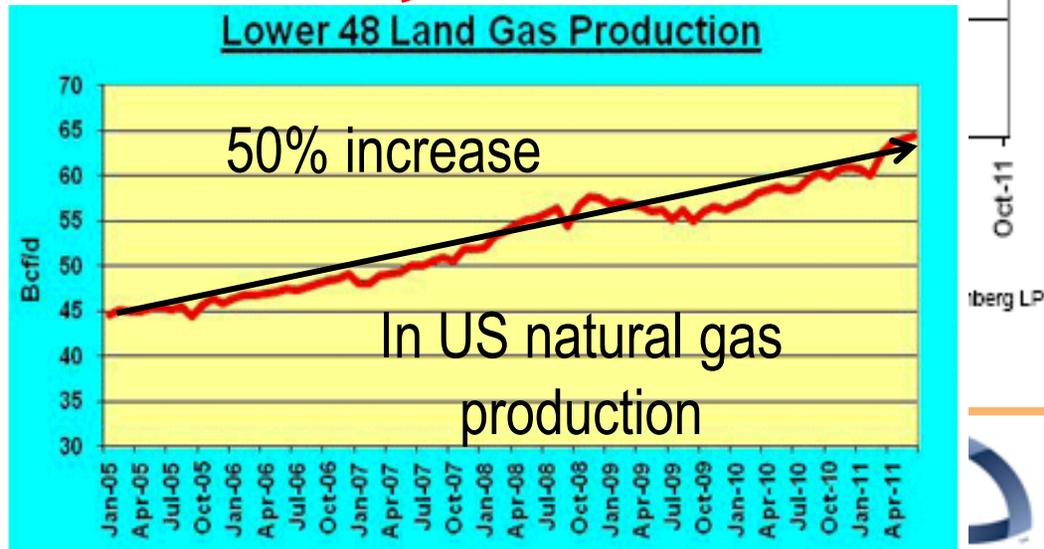


## United States Natural Gas Rotary Rig Count



Even though the rig count dropped by over 50%, US natural gas production has continued to climb.

This is due to better completions, producing more gas with less rigs!!

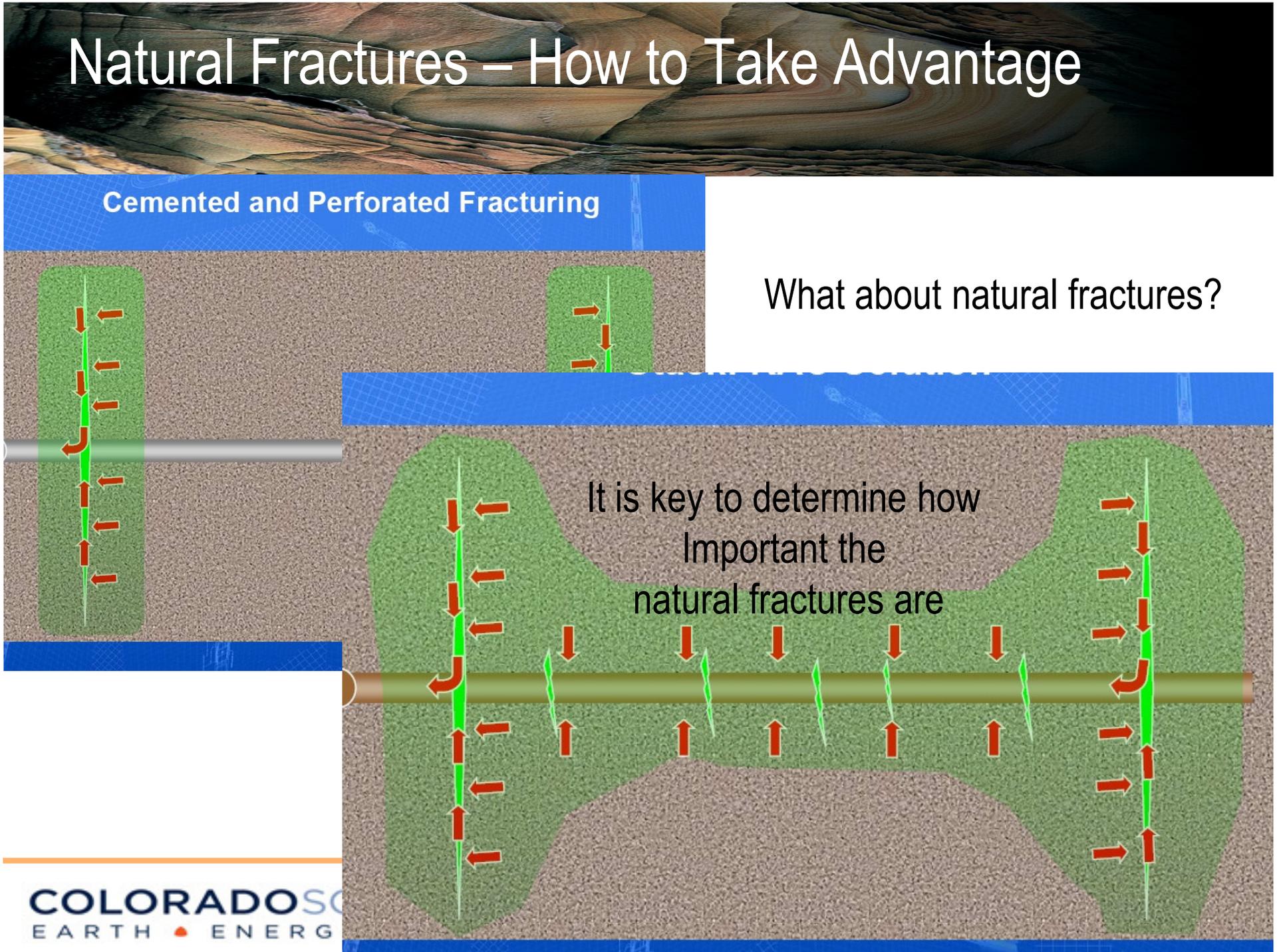


# Natural Fractures – How to Take Advantage

## Cemented and Perforated Fracturing

What about natural fractures?

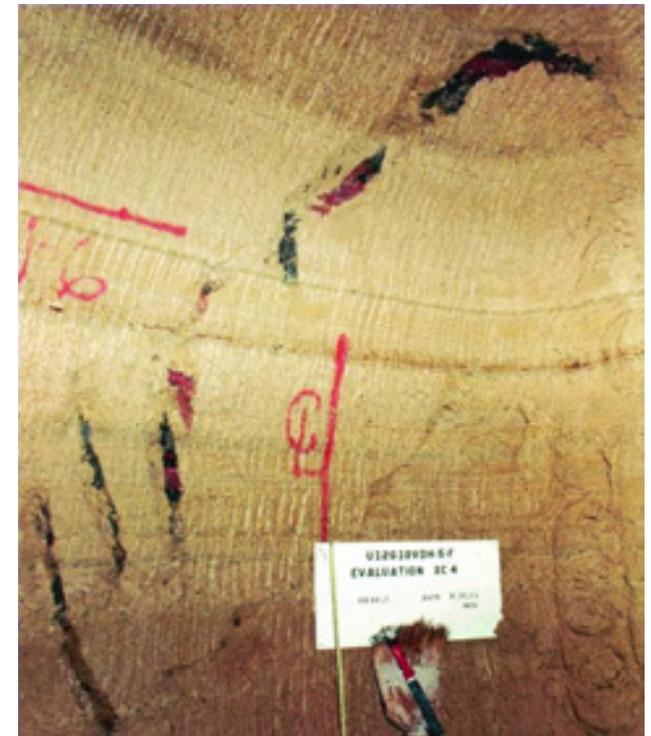
It is key to determine how important the natural fractures are



(Very Complex Fracturing)



**Warpinski,  
Sandia Labs.  
Nevada Test  
Site, Hydraulic  
Fracture  
Mineback**

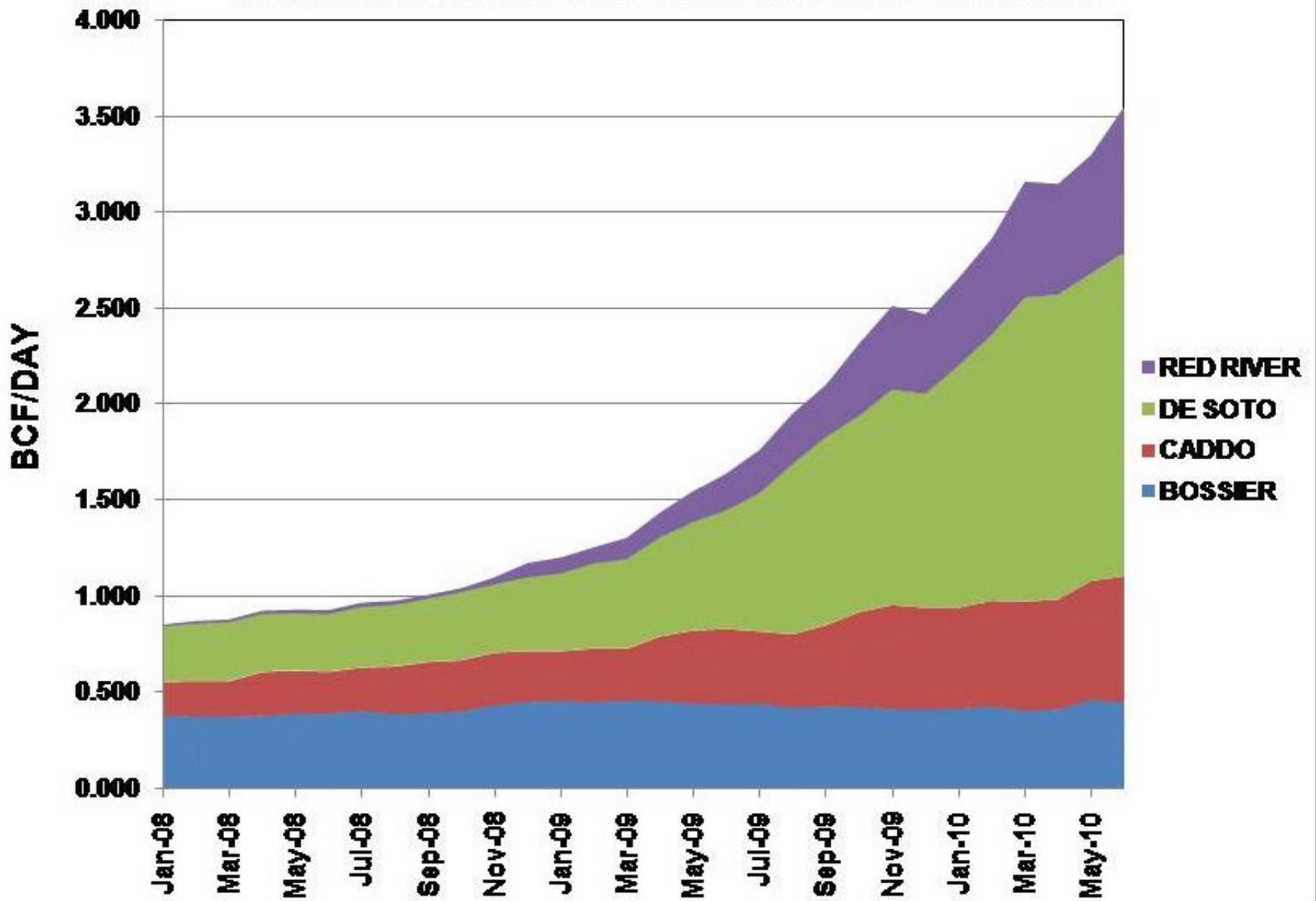


See SPE 119143 for discussion of implications of frac complexity

# Logistics – Stimulation



# GROSS GAS PRODUCTION FROM HAYNESVILLE PARISHES



# Complex Fracture Geometries

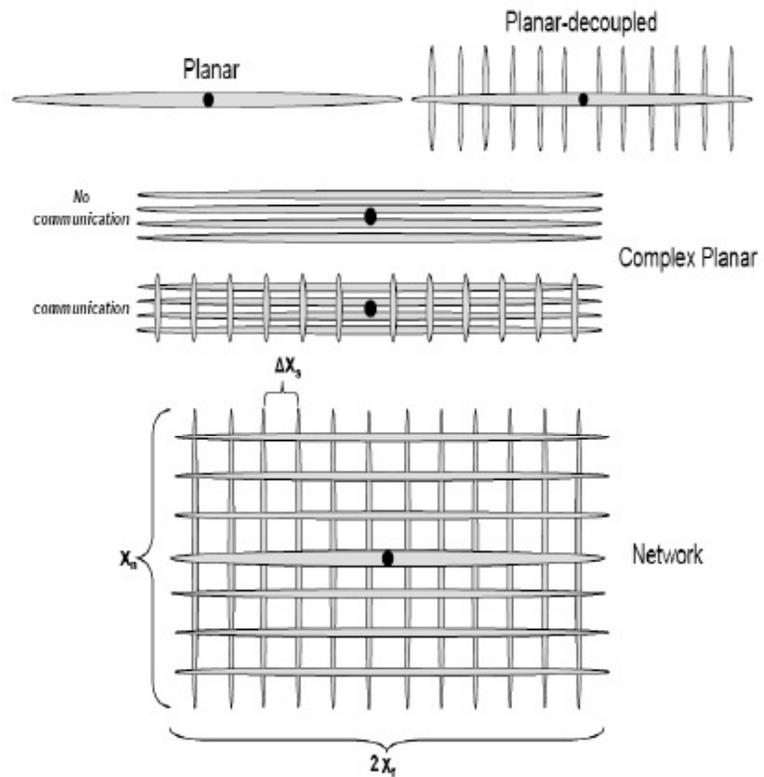
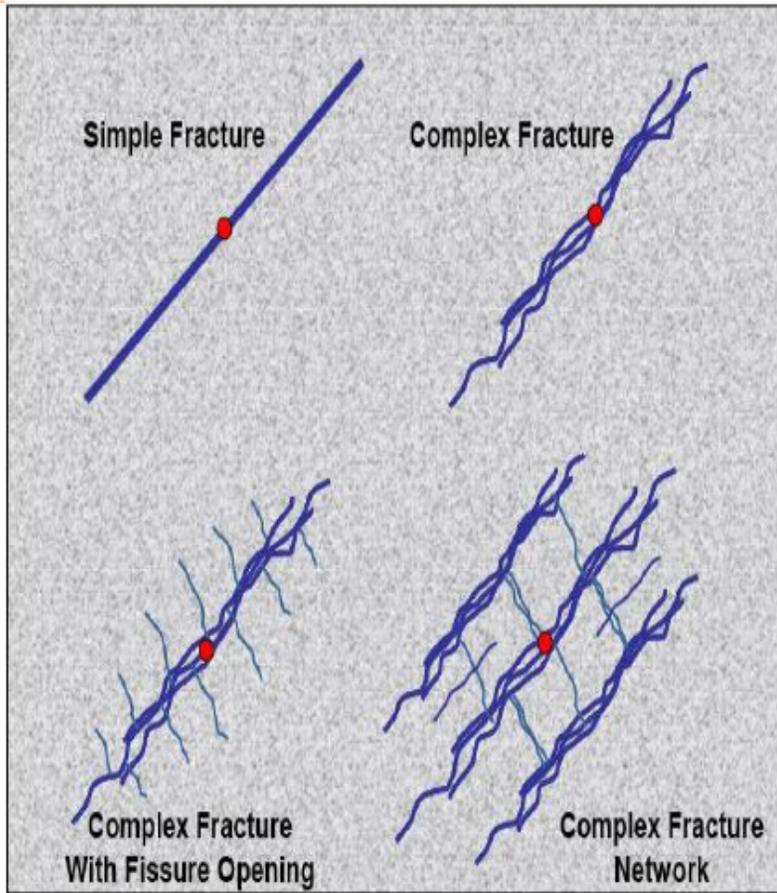


Figure 1 - Fracture growth and complexity scenarios

(SPE 114173)  
(SPE 119890)

(SPE 115769)

Discrete Fracture Network (DFN) Model

